



# **REVOLVING DOOR ASSEMBLY GUIDE**

**REVOLVING DOOR – TURNSTILES US**

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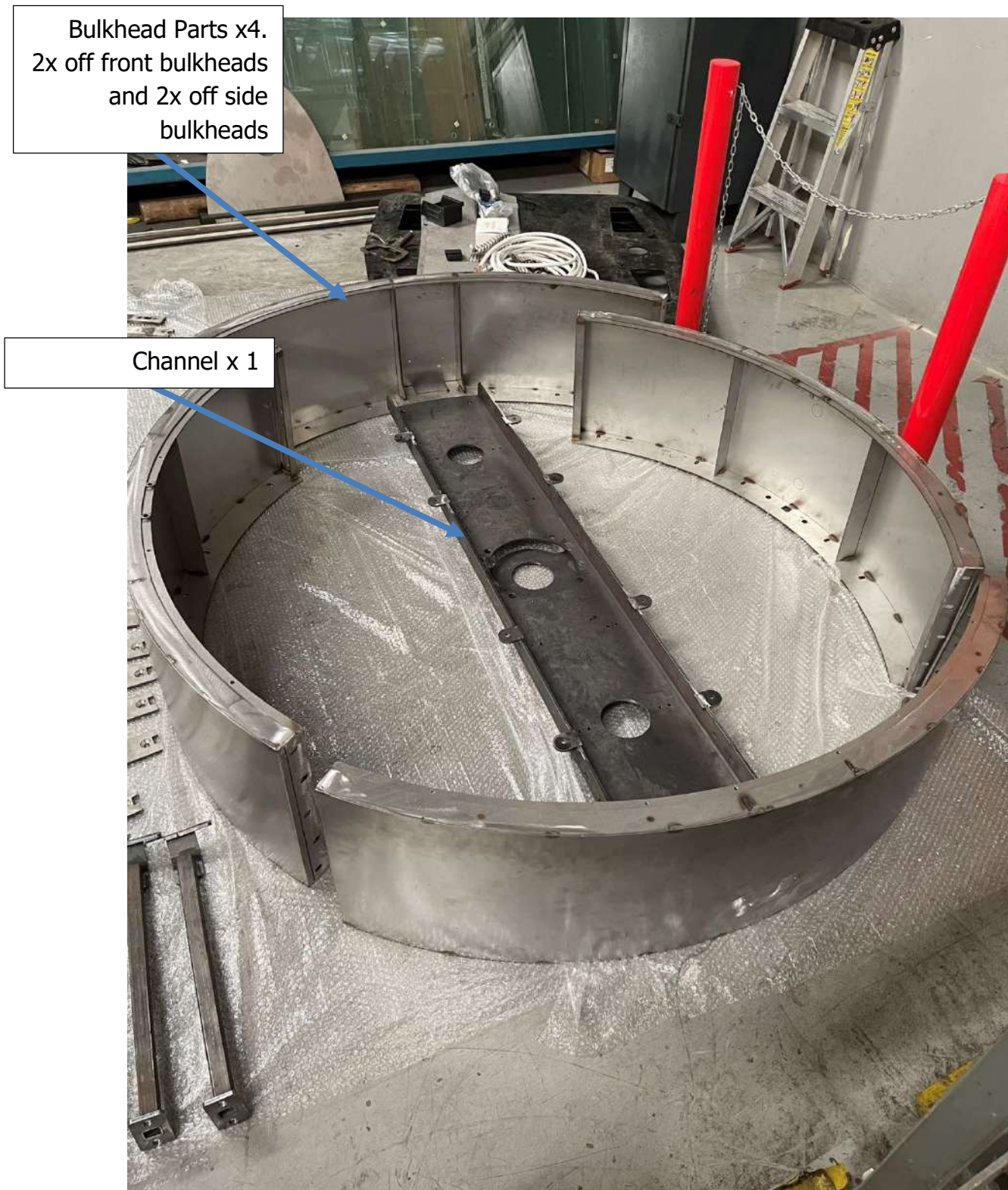
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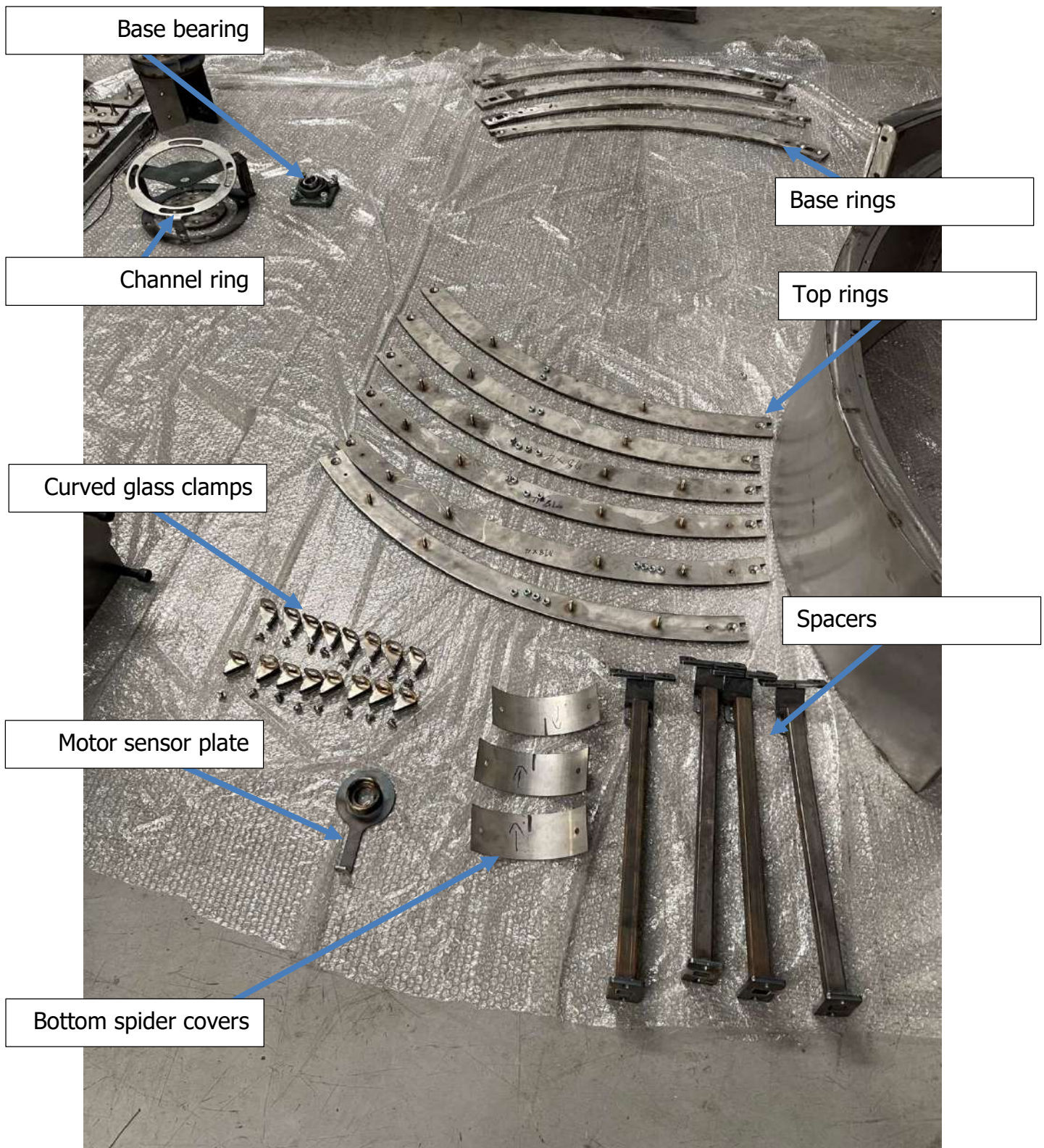
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## 1. ASSEMBLY & INSTALLATION STEPS



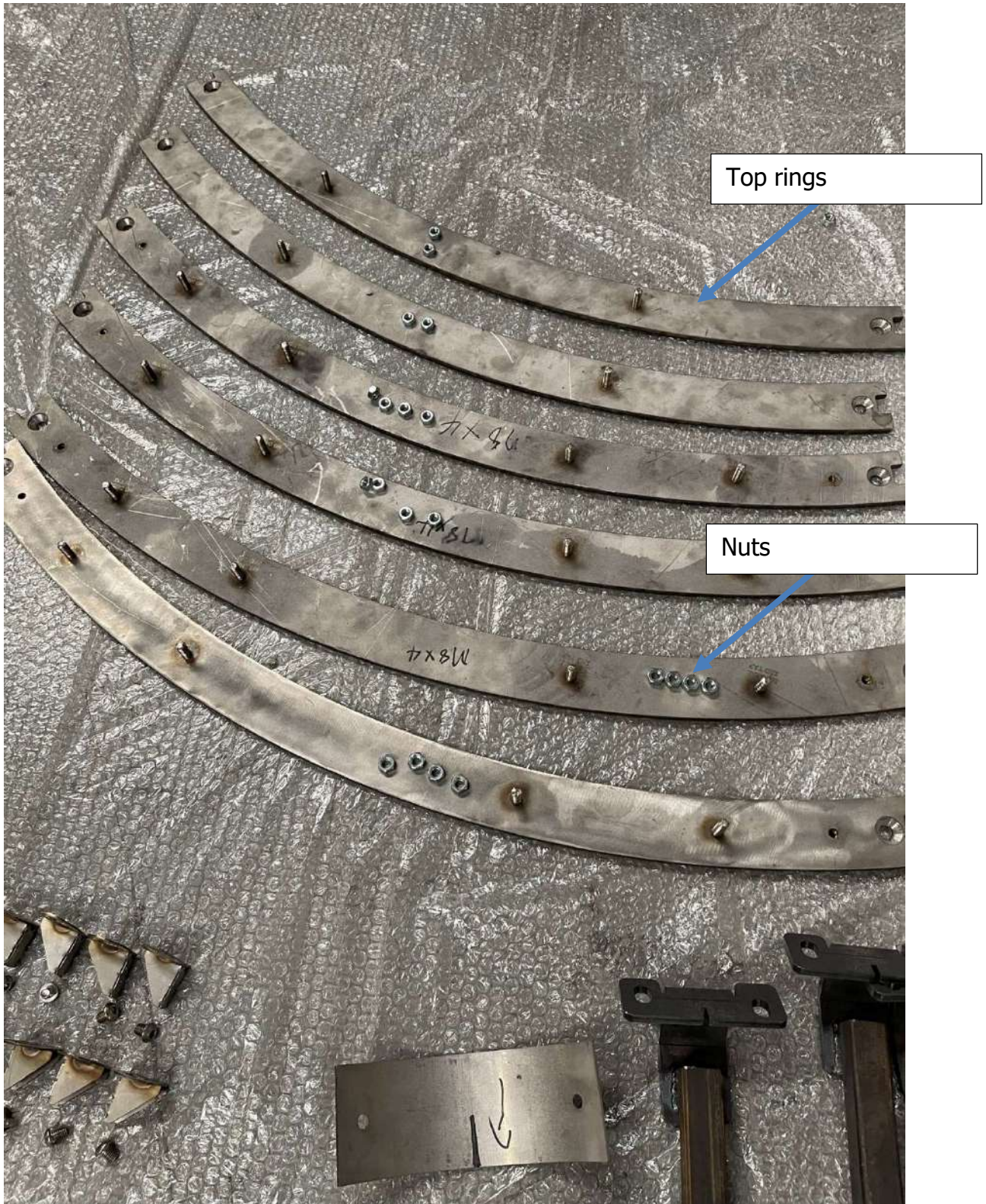
**Figure 1: Bulkhead parts & channel**





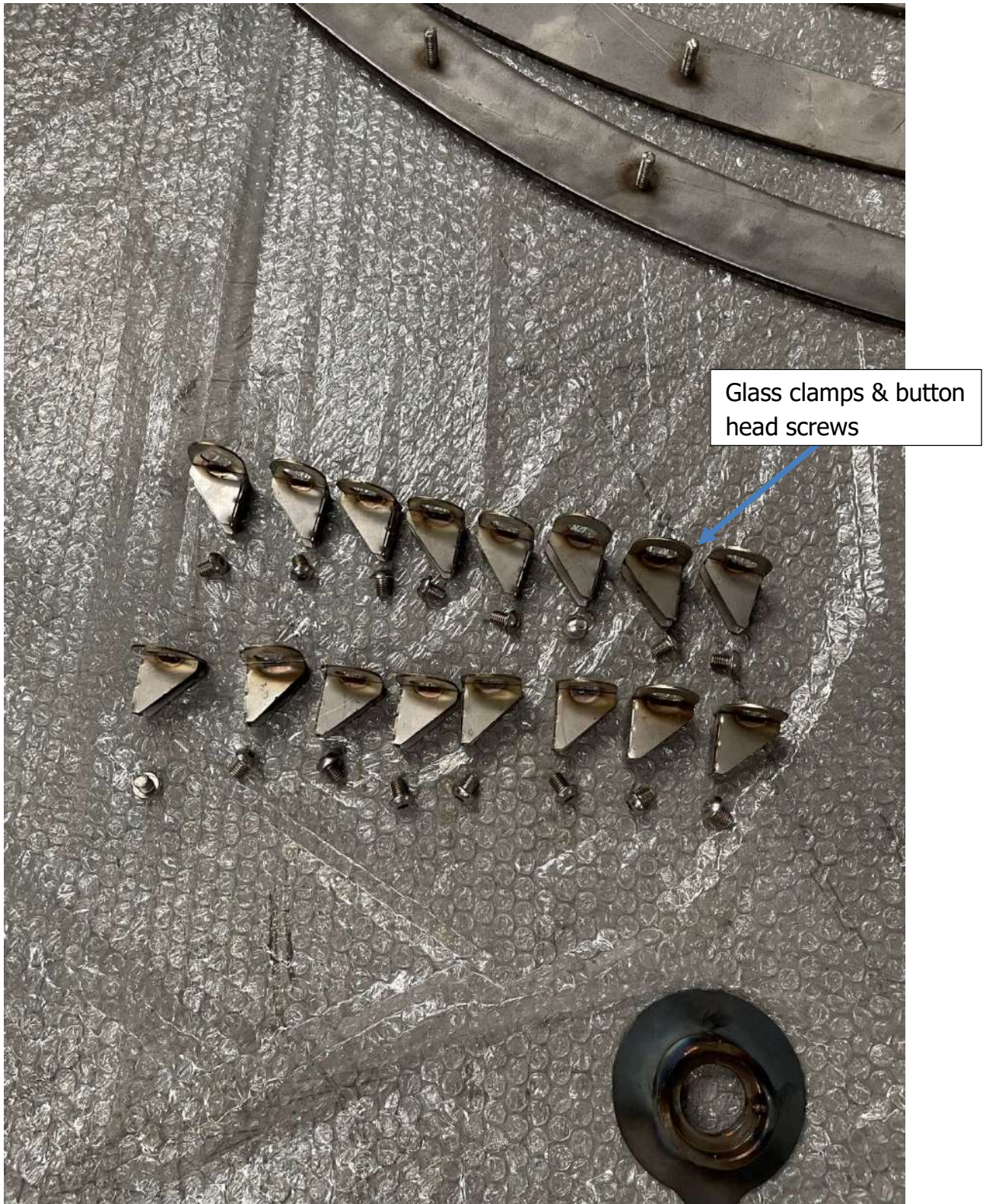
**Figure 2: Rings, curved glass clamps & spacers**





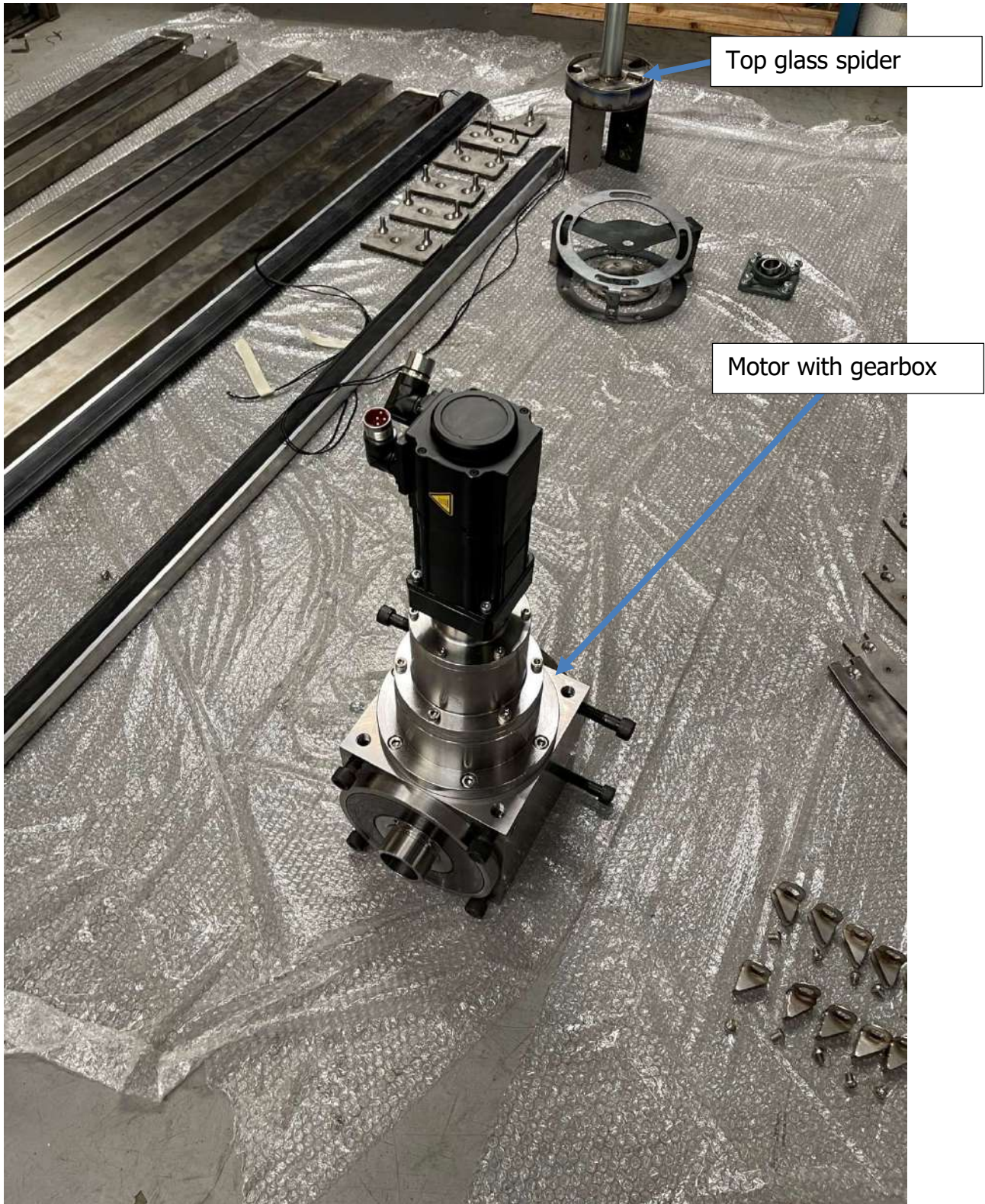
**Figure 3: Top Rings & Nuts**





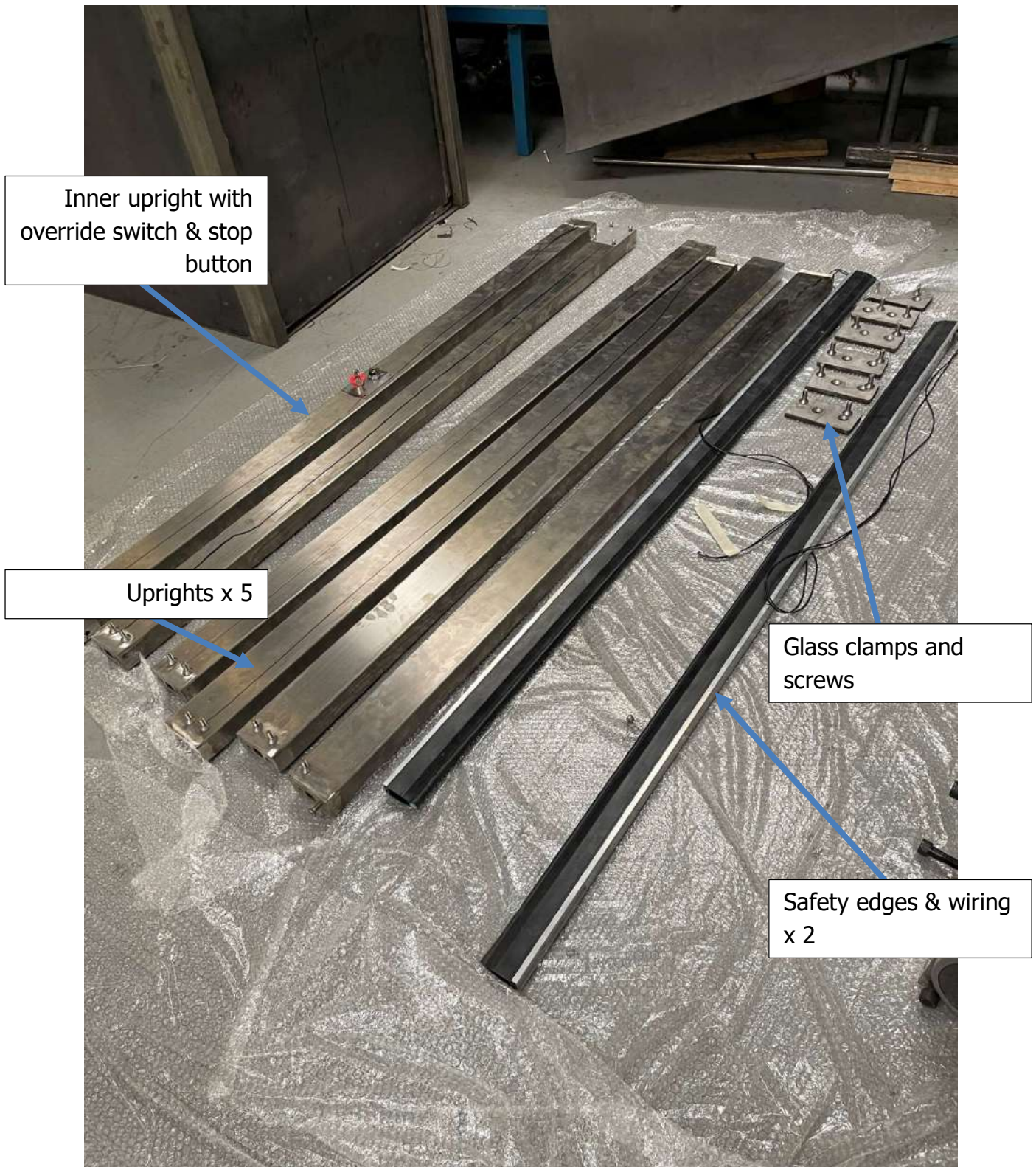
**Figure 4: Glass Clamps & Screws**





**Figure 5: Motor & Gearbox**





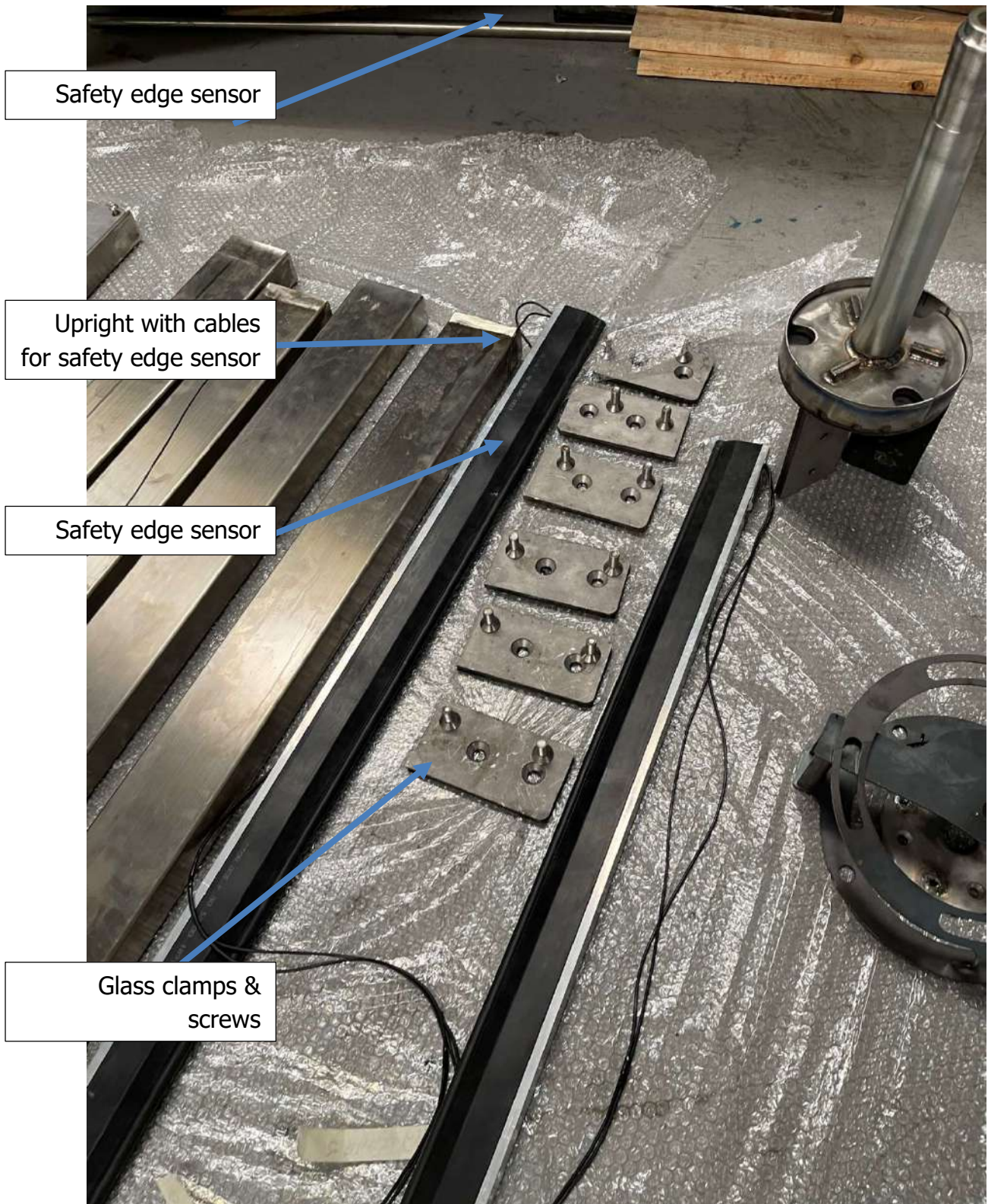
**Figure 6: Uprights and Safety Edges**





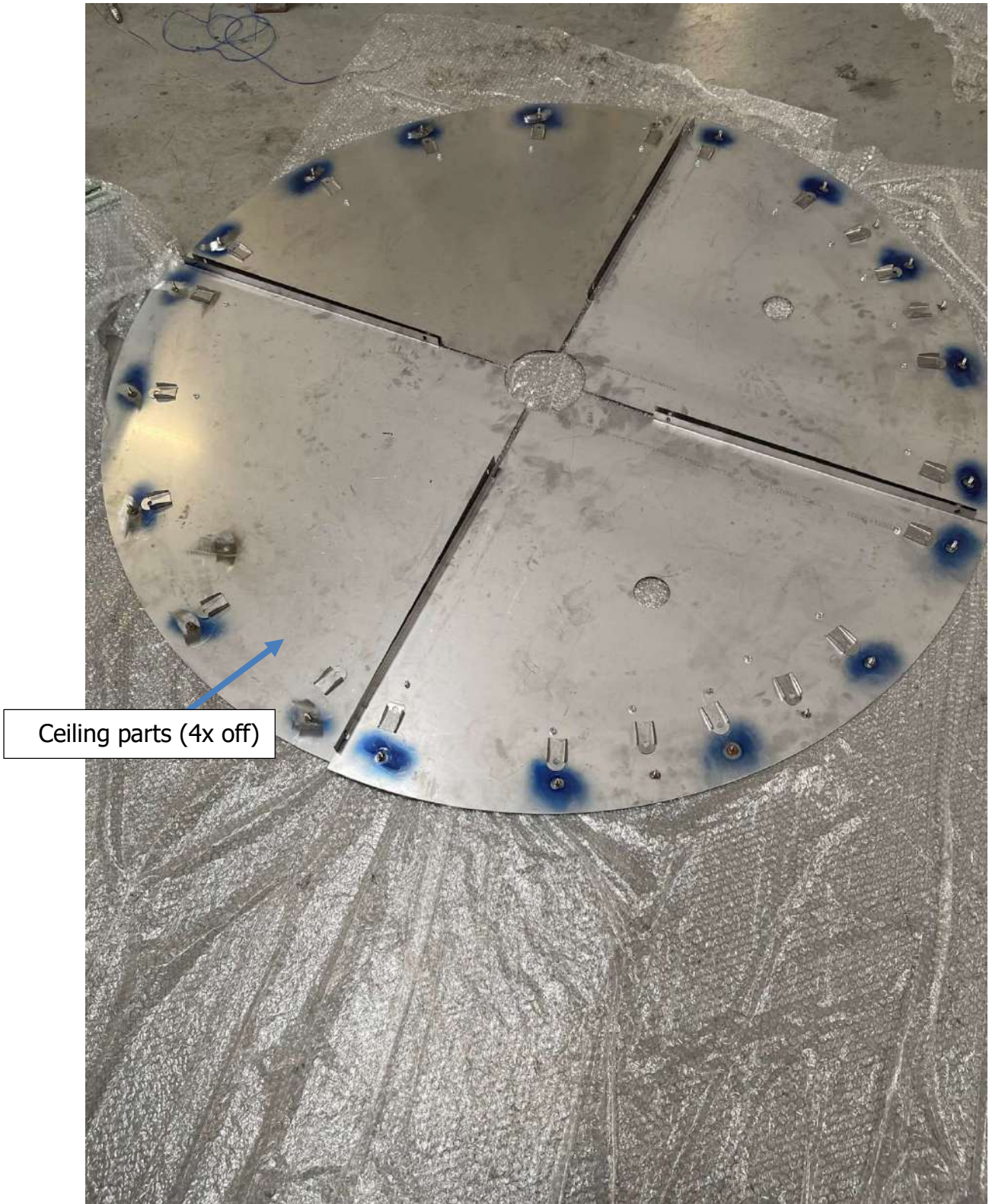
**Figure 7: Top spider & bottom channel plate**



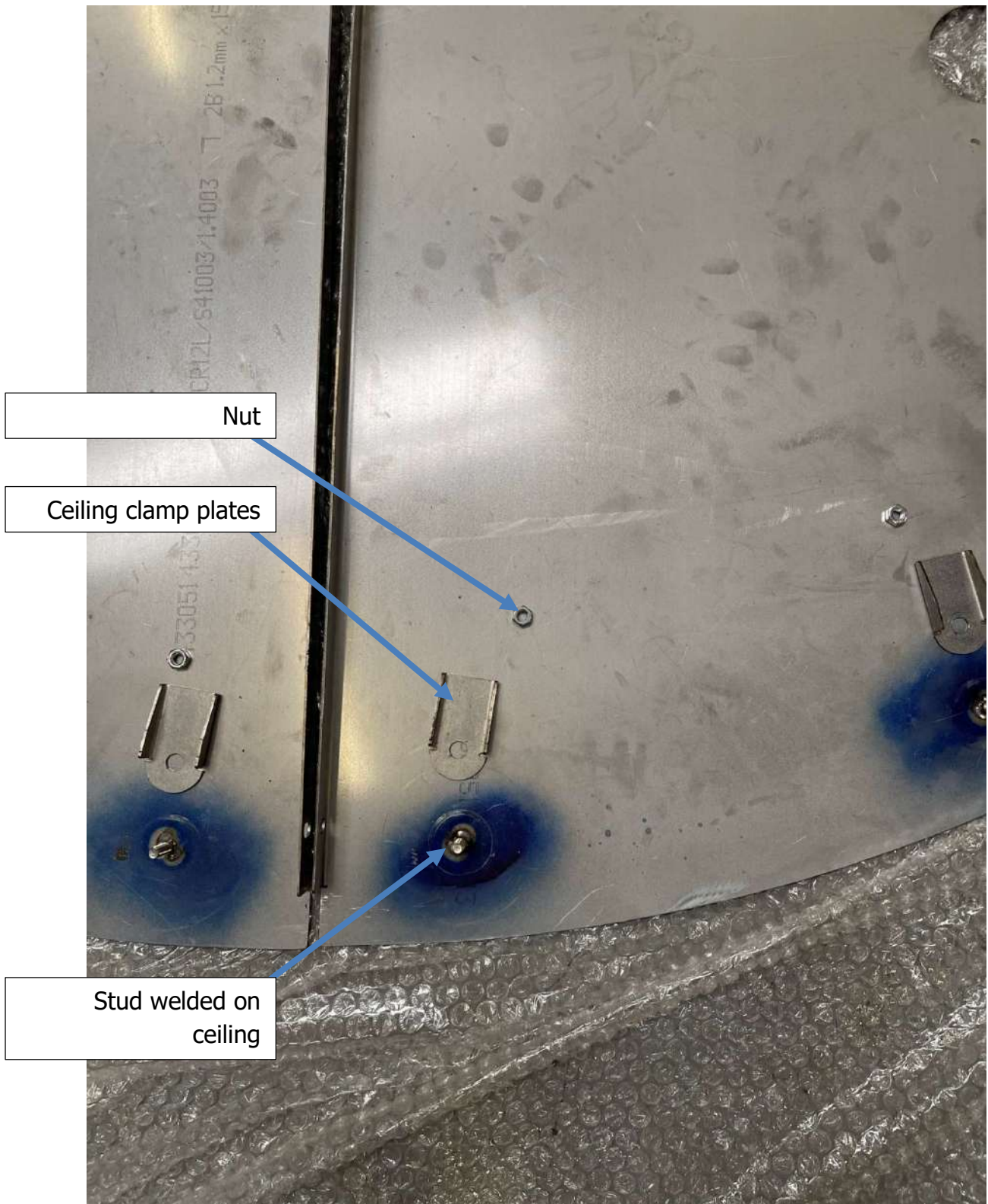


**Figure 8: Glass clamps & screws**



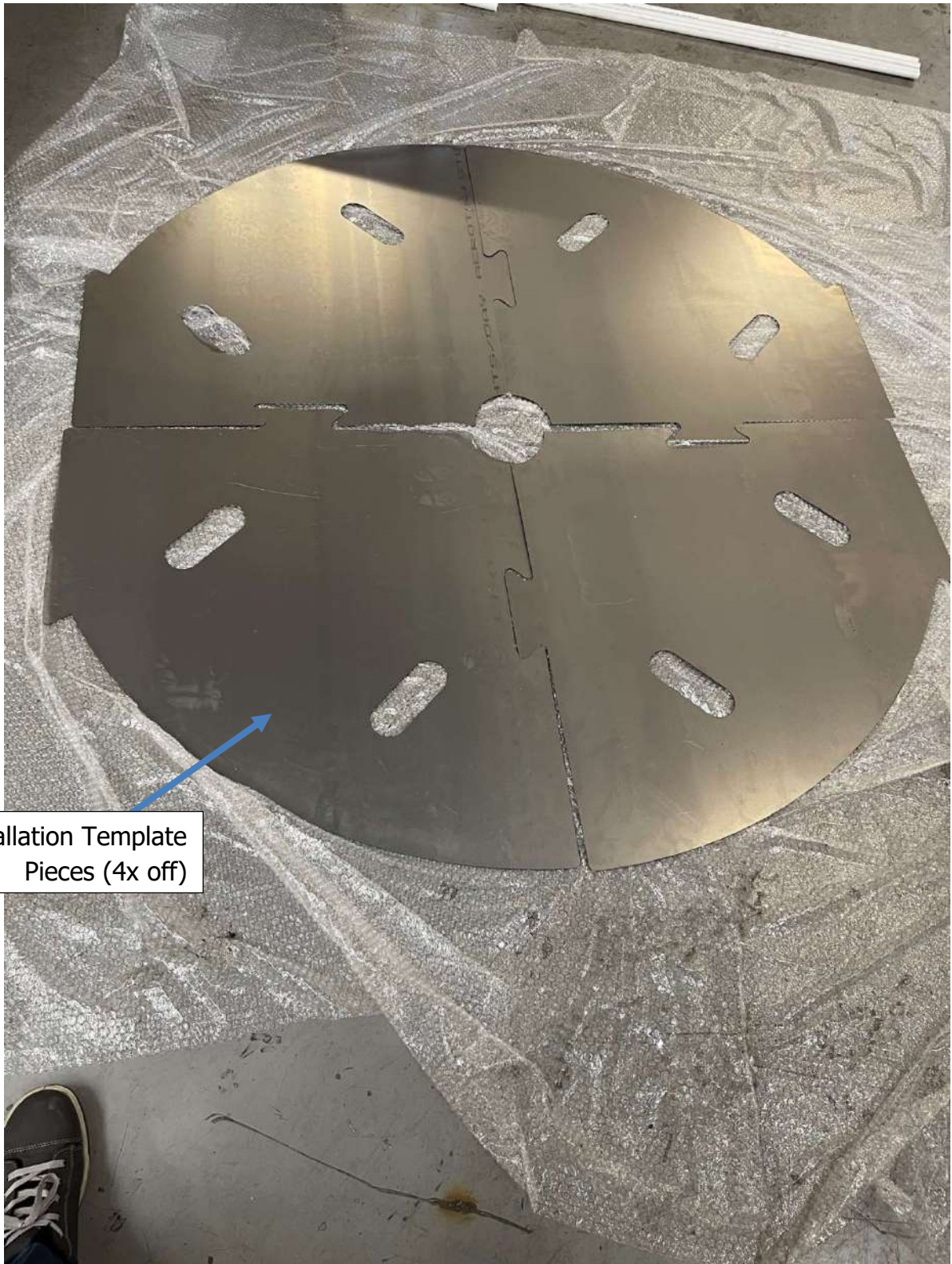


**Figure 9: Ceiling parts**



**Figure 10: Ceiling parts & screws**





Installation Template  
Pieces (4x off)

**Figure 11: Installation template**





Curved glass for  
Outside drum

**Figure 12: Curved Glass**



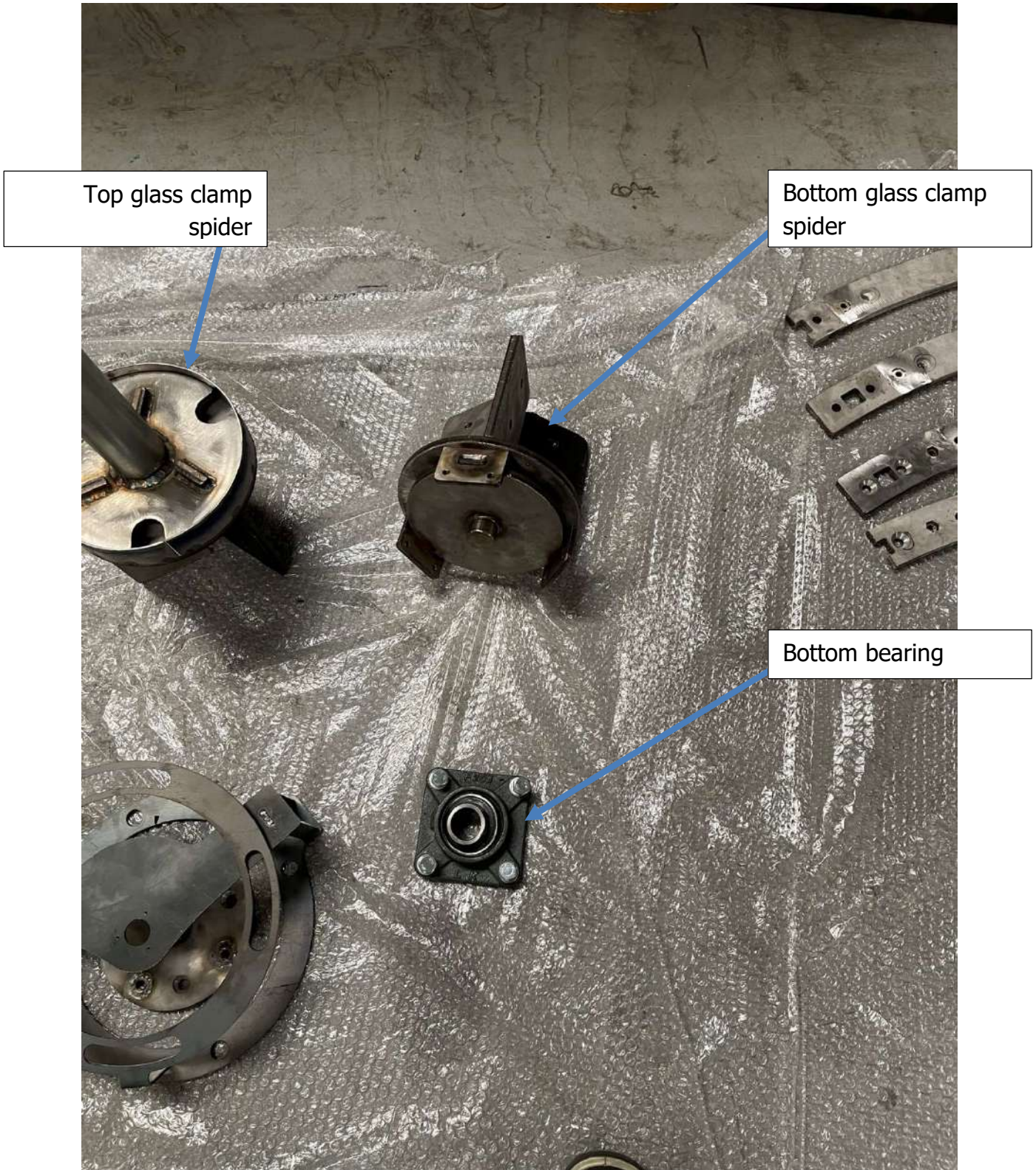


**Figure 13: Roof plates**



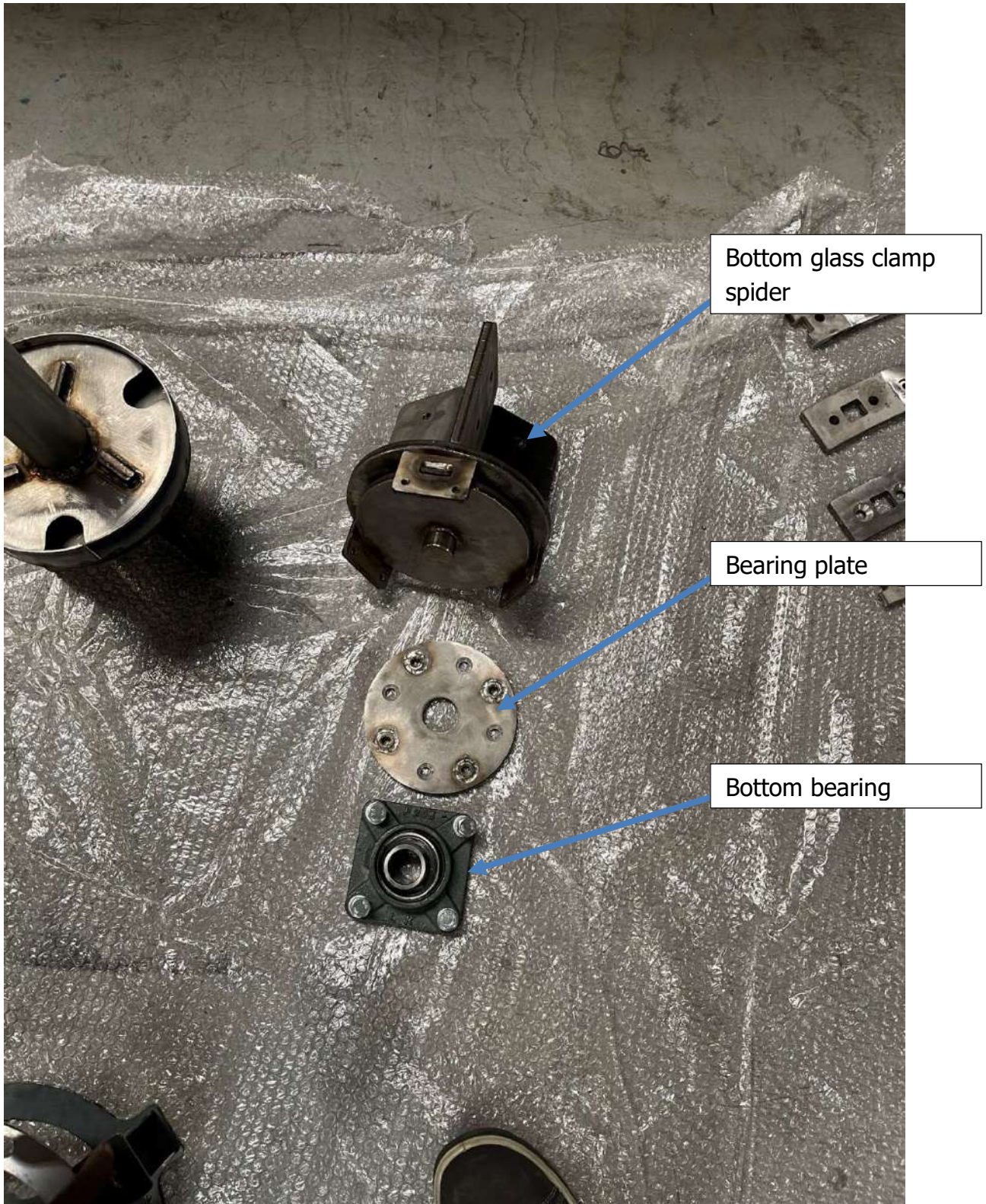
**Figure 14: Flat glass, brush and bottom sensor assembly**





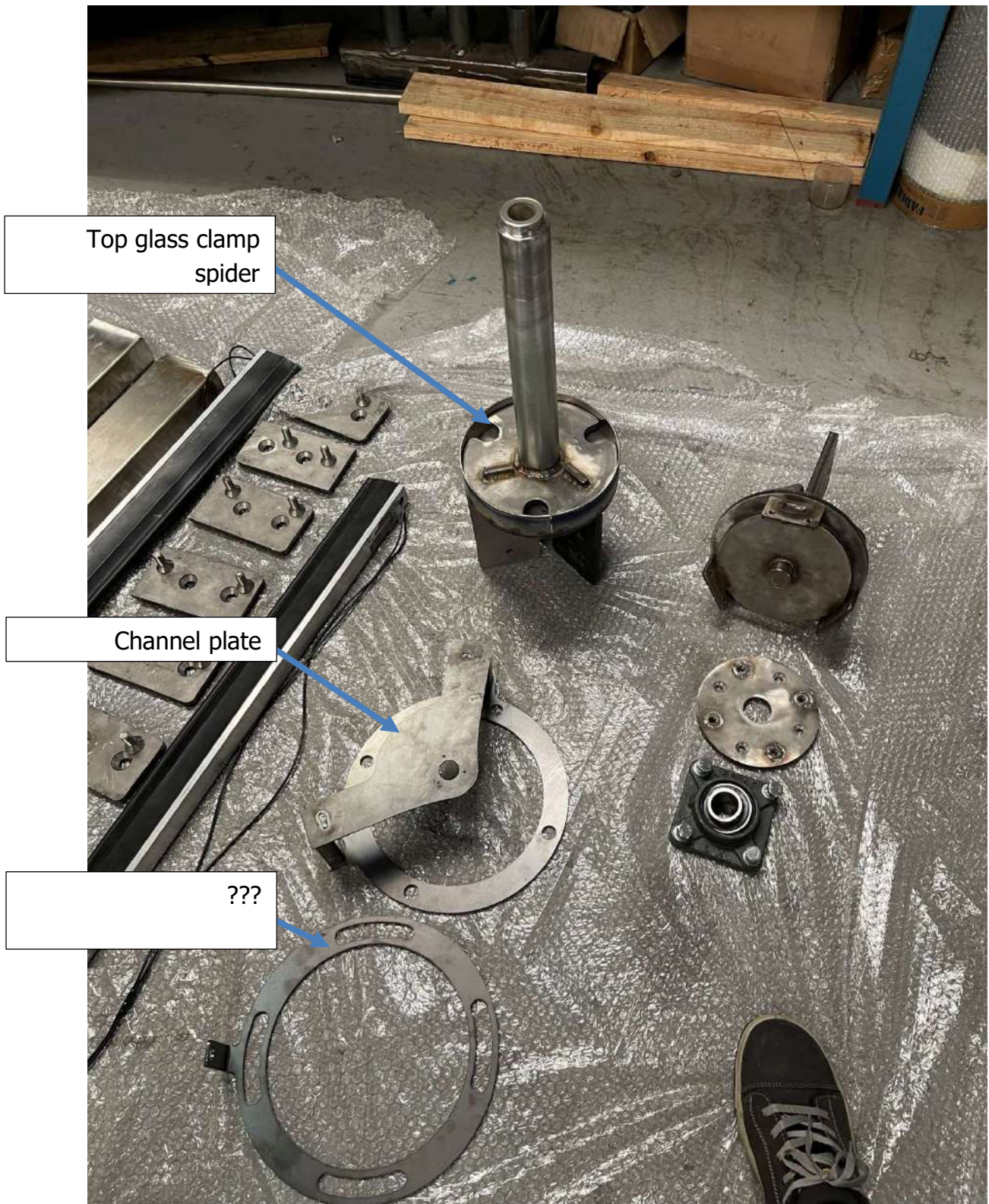
**Figure 15: Glass spiders & bearing**





**Figure 16: Bottom bearing, spider & bearing plate**



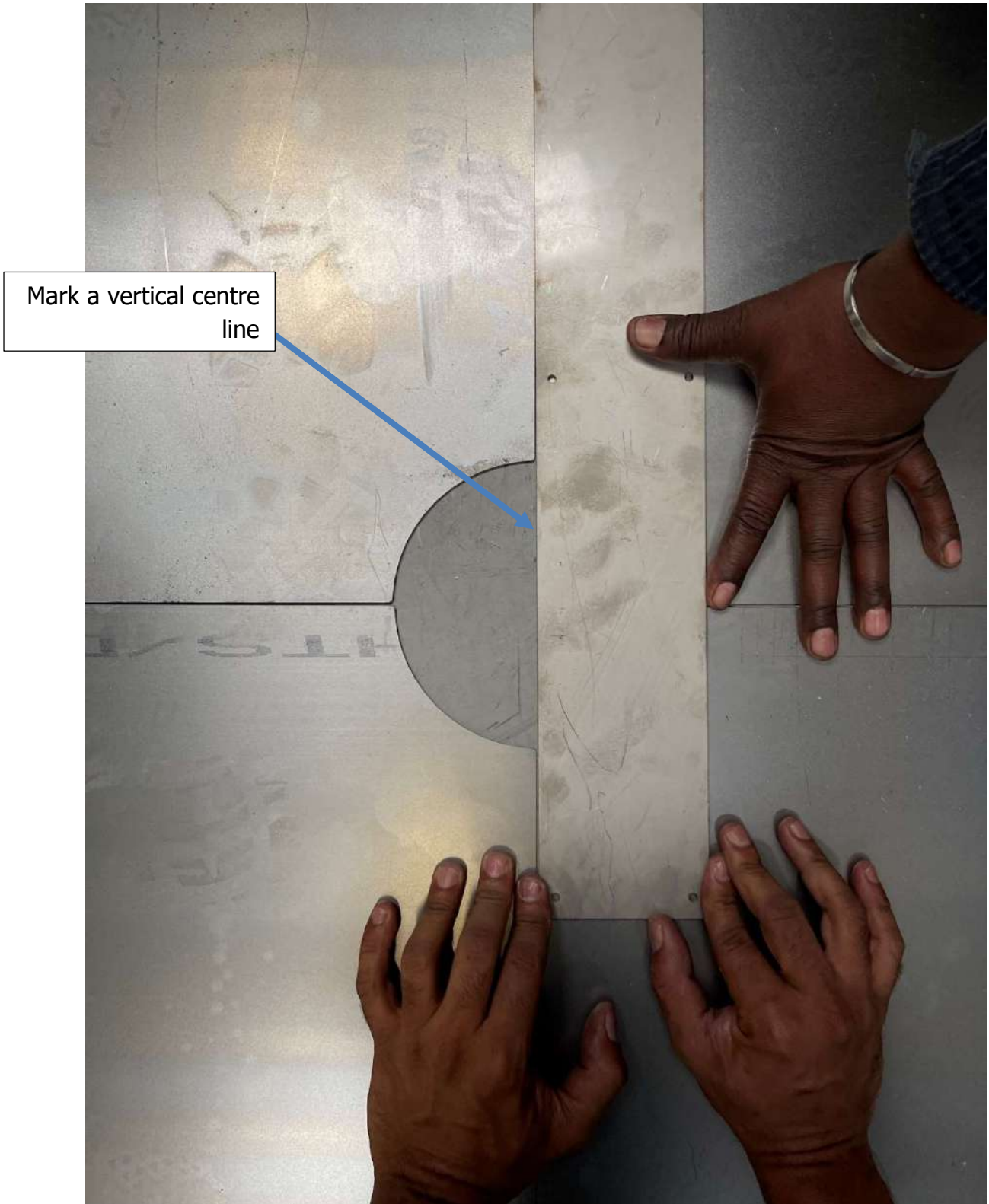


**Figure 17: Channel plates and top spider**



**Figure 18: Installation Template placement**

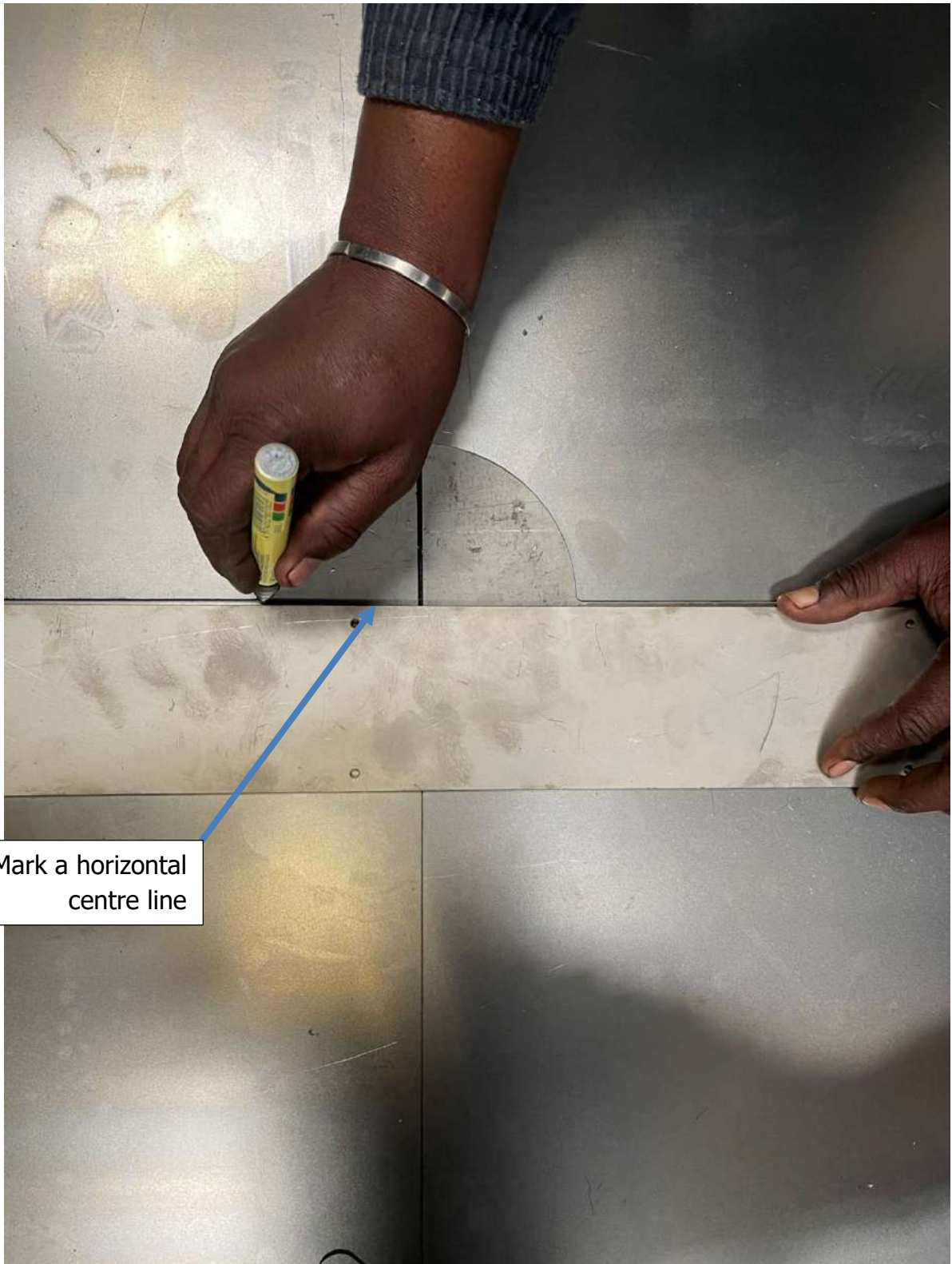




**Figure 19: Marking the center on the installation template**



**Figure 20: Vertical centerline marked**



Mark a horizontal  
centre line

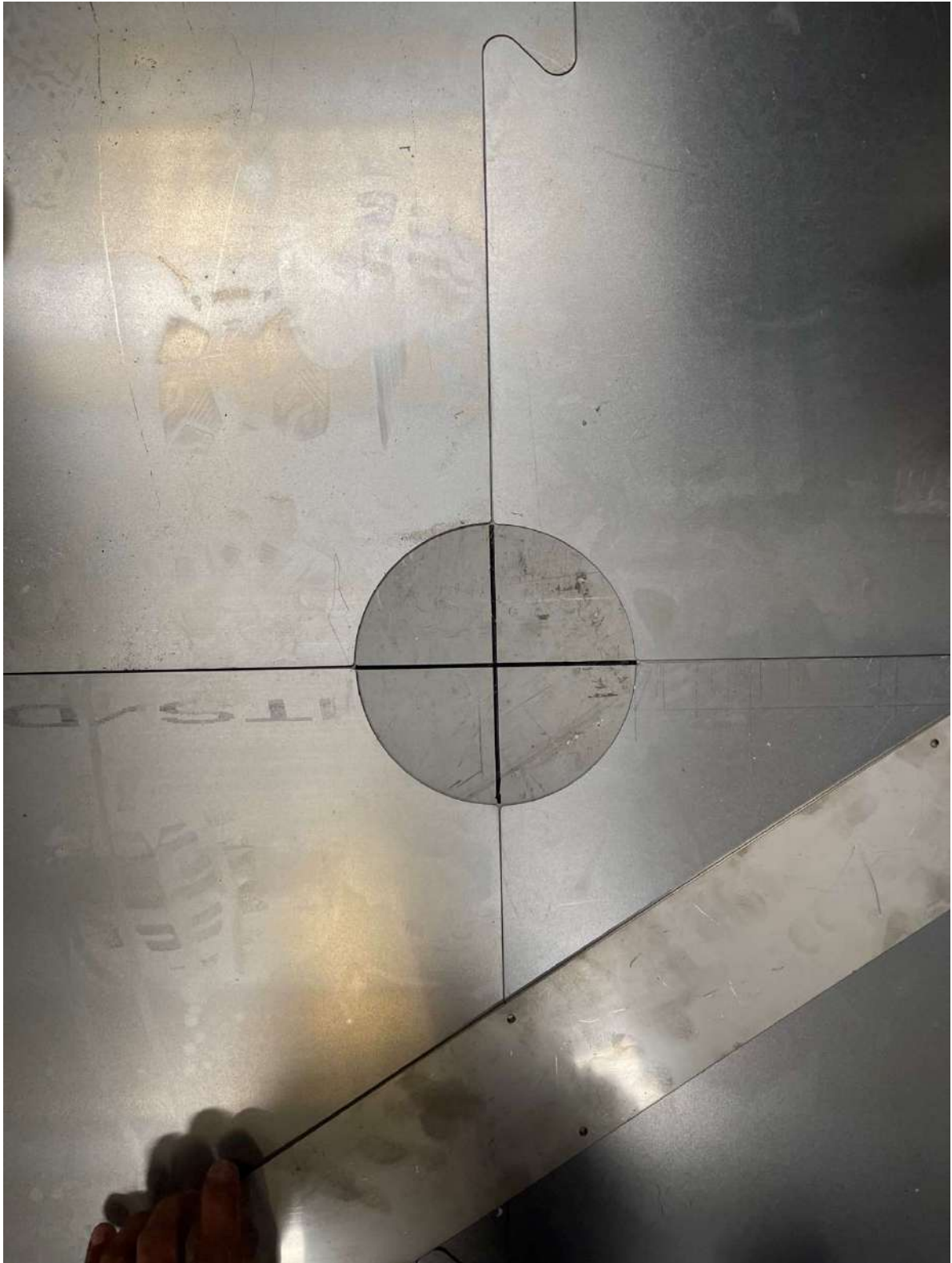
**Figure 21: Horizontal centerline marked**





**Figure 22: Align template horizontally**



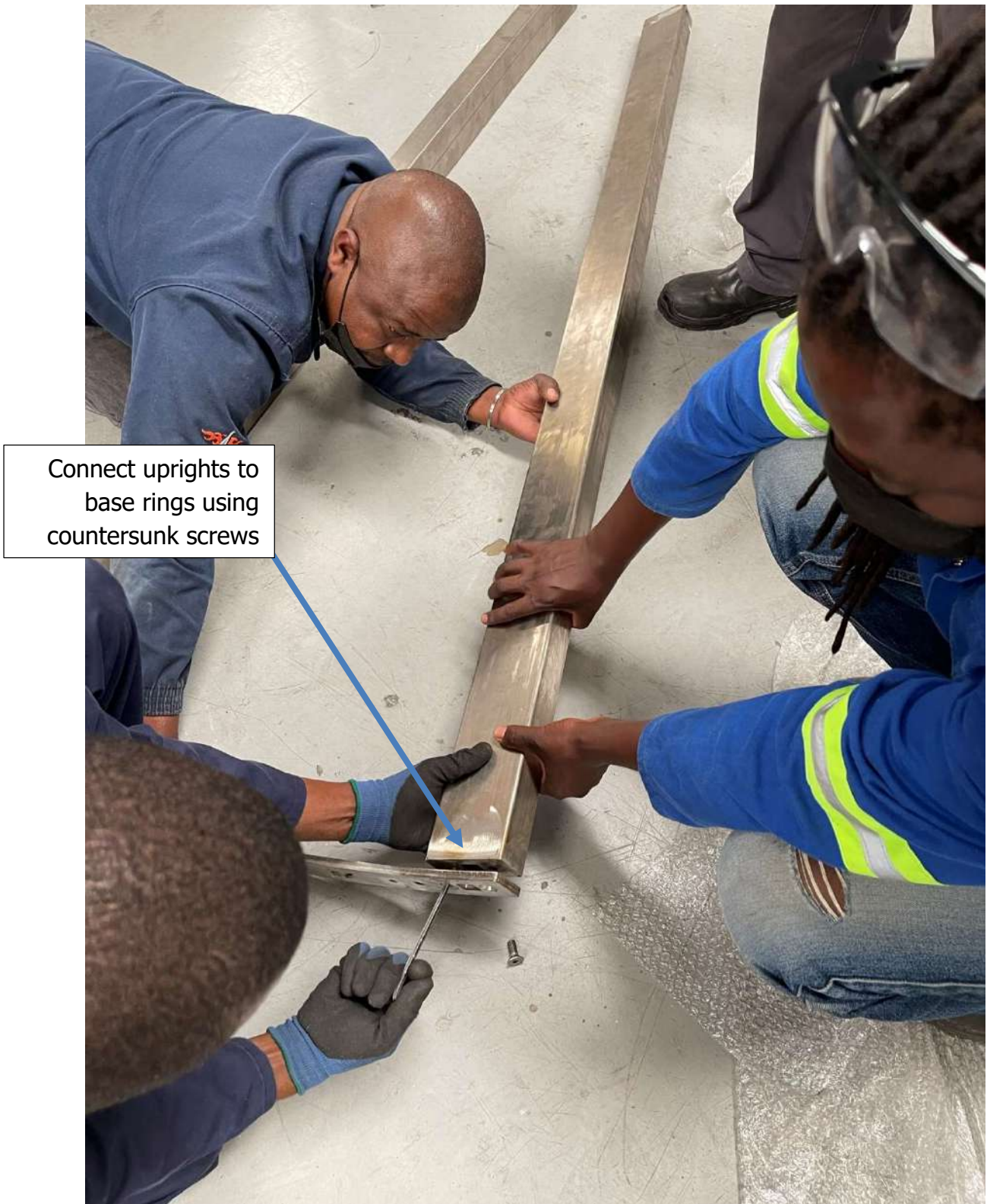


**Figure 23: Align template vertically**



**Figure 24: Lead cables through upright**





**Figure 25: Fixing bottom ring to upright**



**Figure 26: Countersunk screw through bottom ring into upright**





**Figure 27: Mid upright bottom ring assembly**



**Figure 28: Mid upright joint of bottom rings**





**Figure 29: Side half drum mid-assembly**

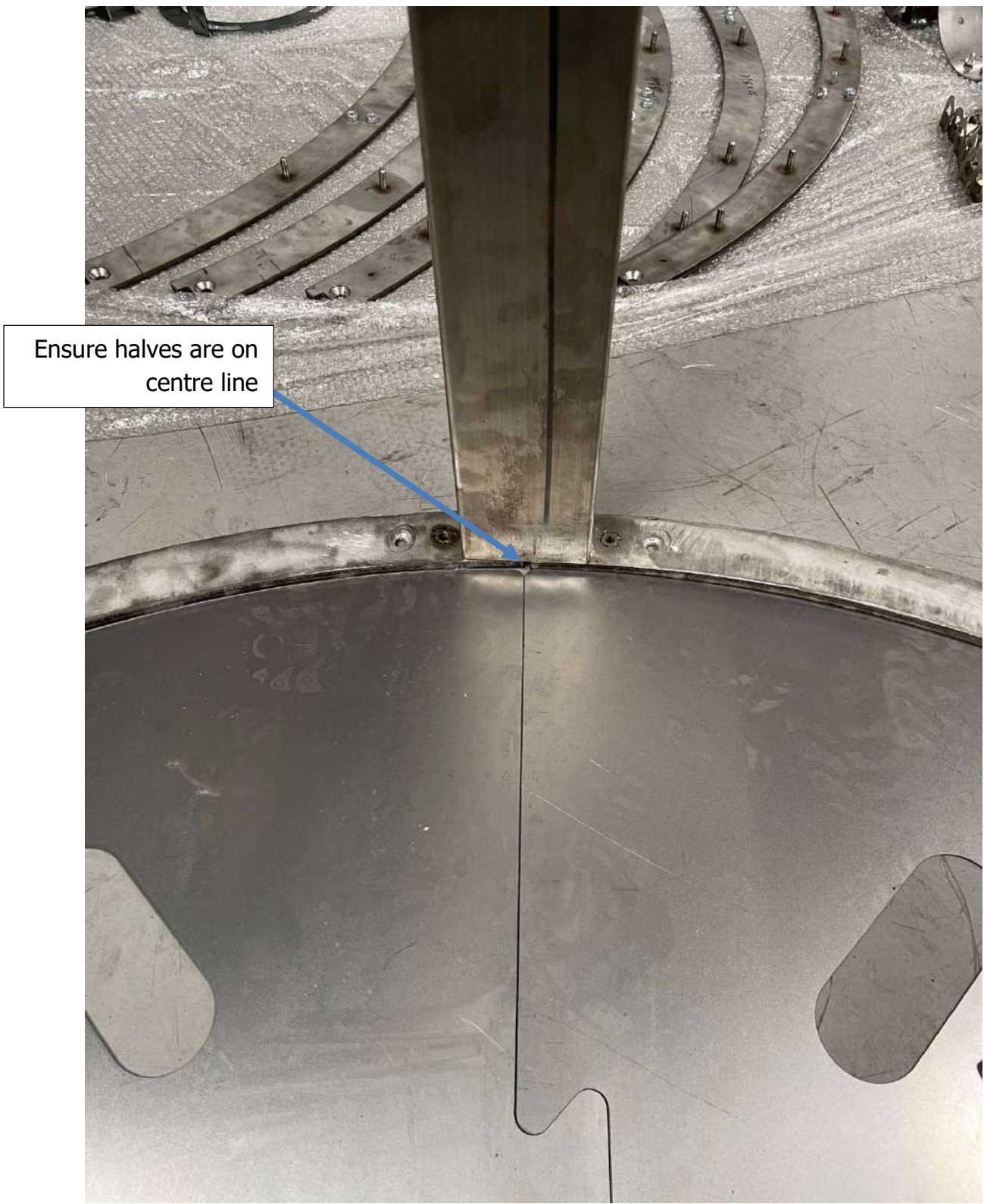


**Figure 30: Side halve placement on template**





**Figure 31: Side half placement on template 2**



**Figure 32: Side halve Alignment on centerline**





**Figure 33: Top ring**

Fit top rings to top of halves using countersunk screws.



**Figure 34: Fitting top ring to side halve**





**Figure 35: Mid joint on top ring**



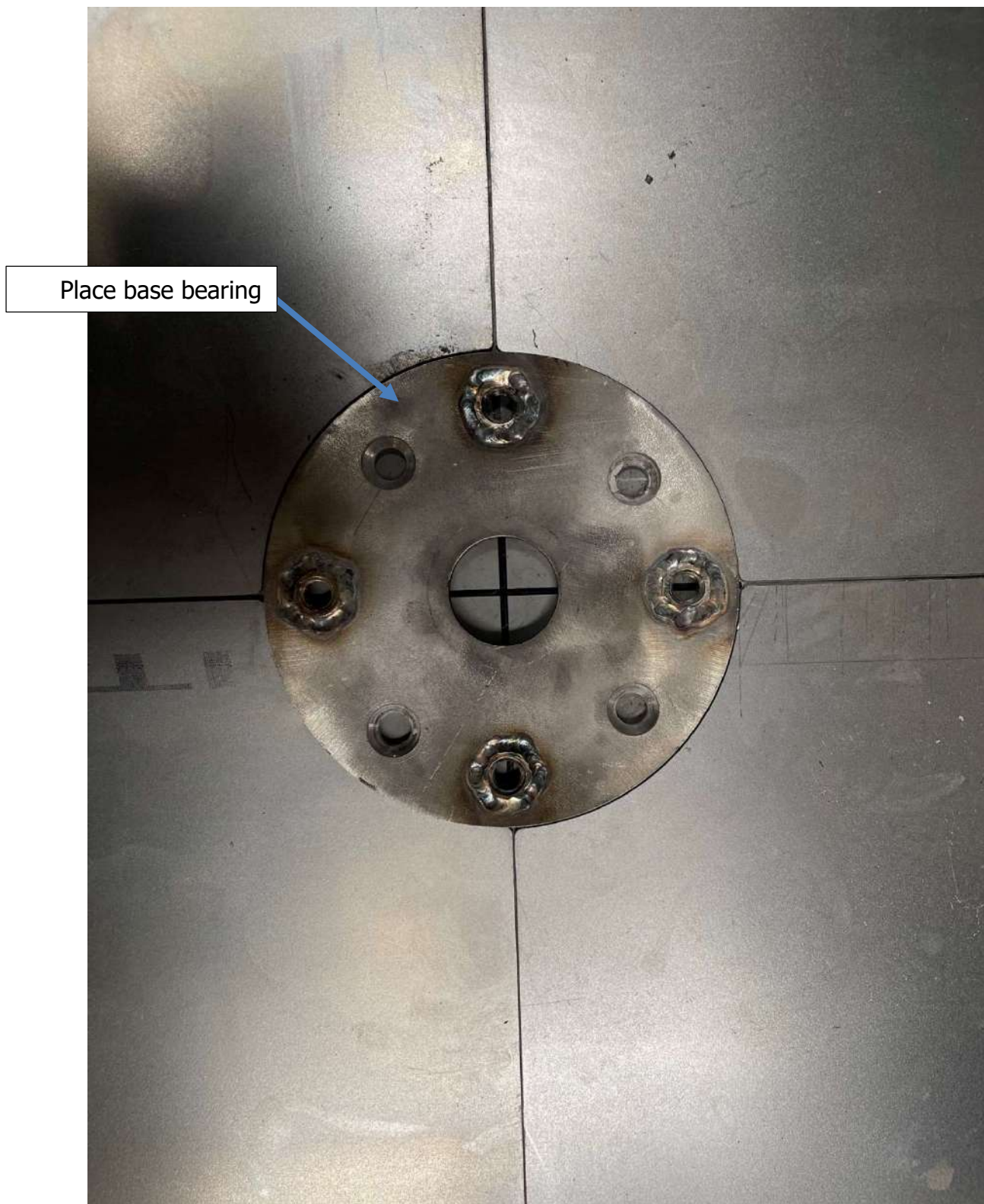
Top ring connecting two halves. Repeat on other side.

**Figure 36: Top ring on side half from bottom view**



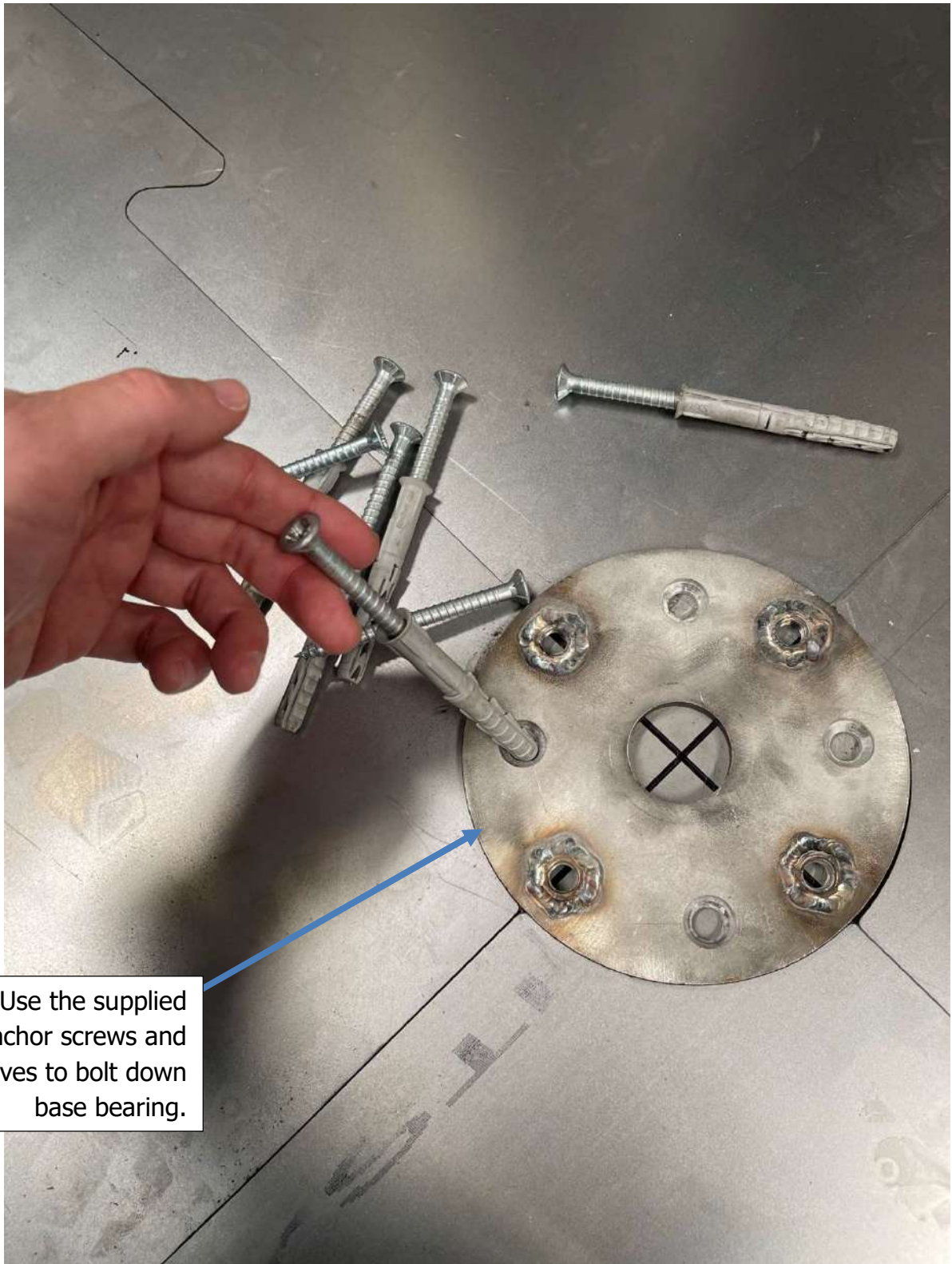


**Figure 37: Top ring on side halve**



**Figure 38: Place bearing ring**





Use the supplied anchor screws and sleeves to bolt down base bearing.

**Figure 39: Bearing base ring and anchor screws**



**Figure 40: Bearing base ring and anchor screws 2**



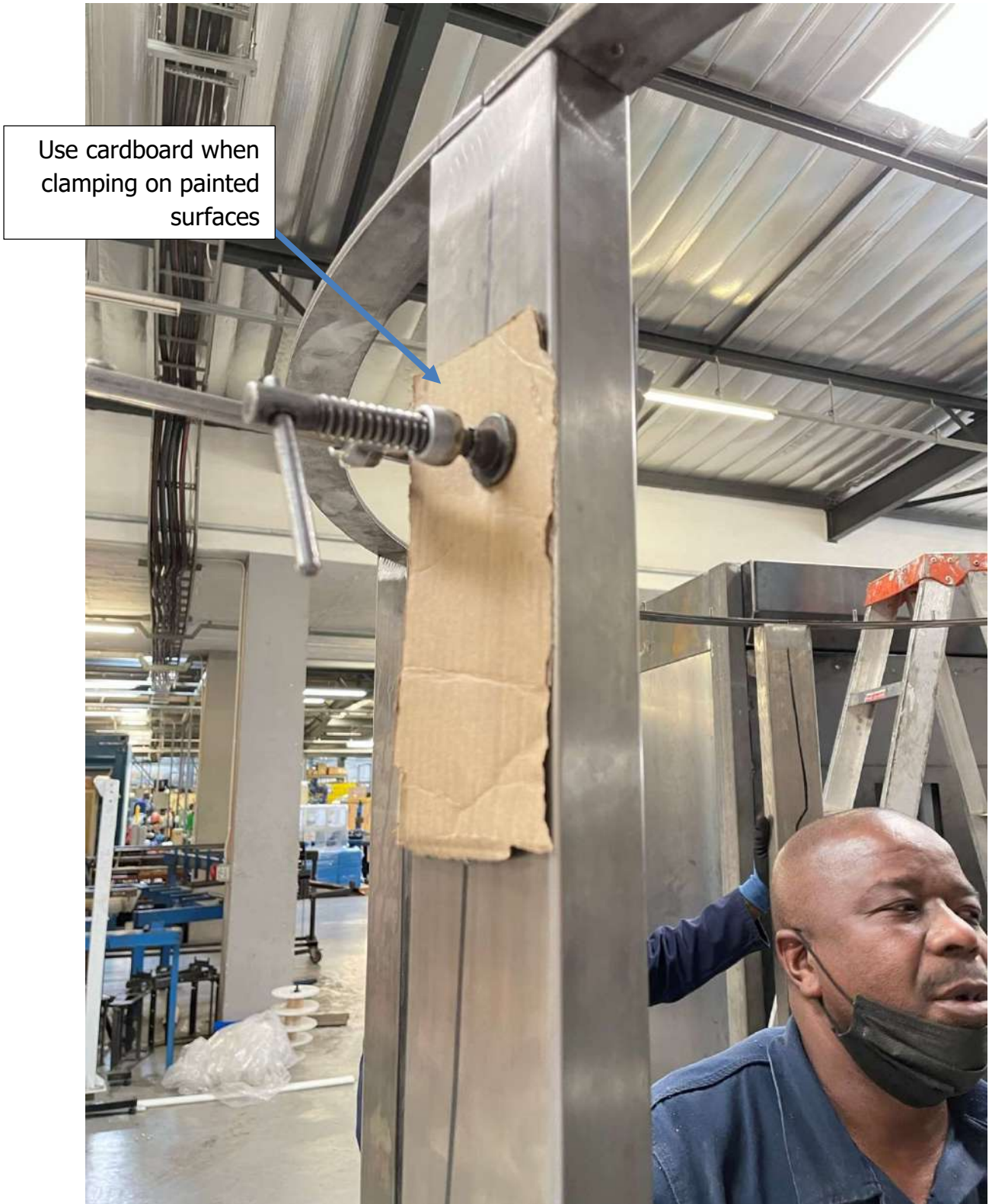


**Figure 41: Top ring mid assembly**



**Figure 42: Location of override and stop button on outside upright**





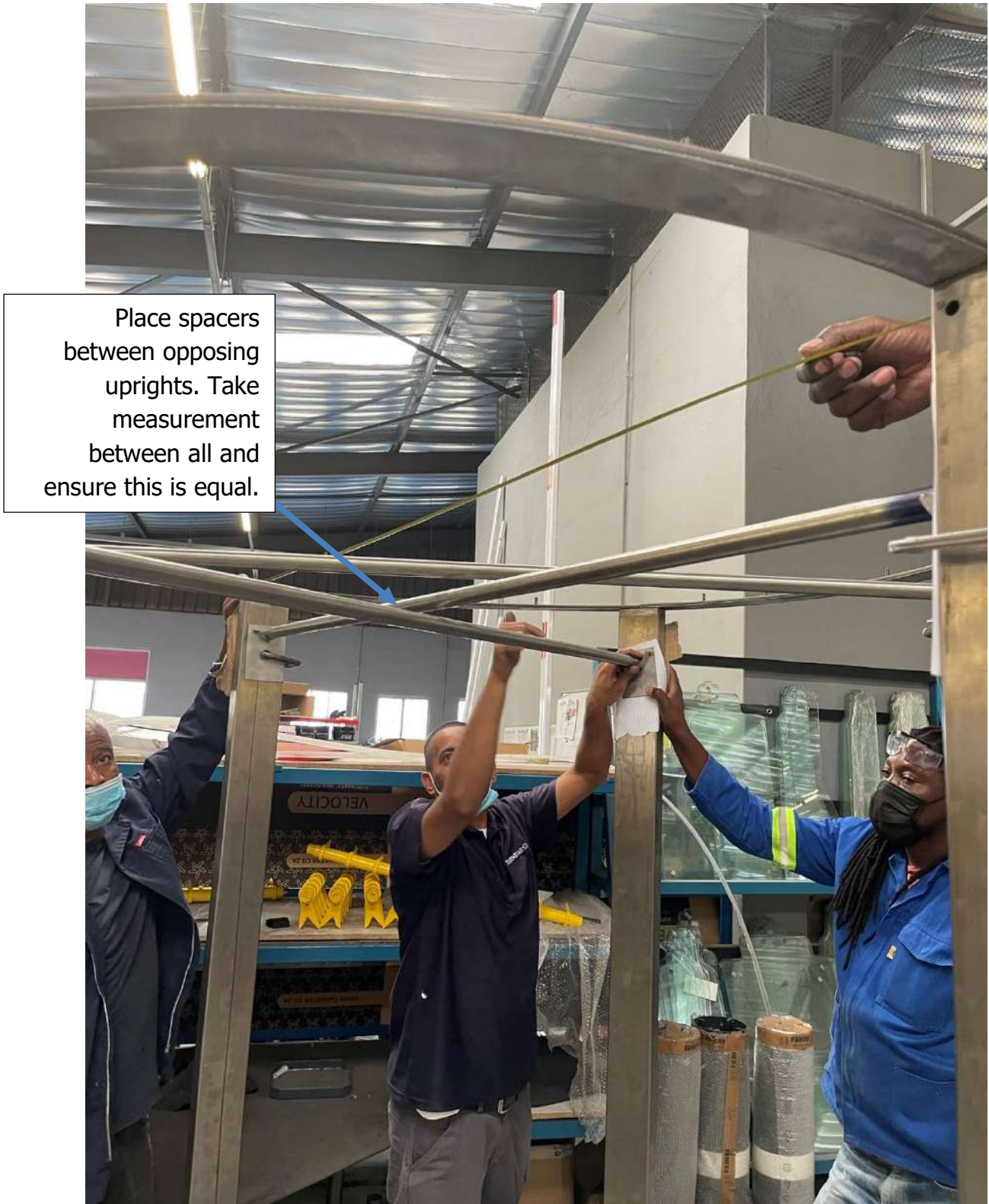
**Figure 43: Clamping on upright**



Use clamps to hold spacers.

**Figure 44: Clamping spacers**





**Figure 45: Clamping and measuring between uprights**



**Figure 46: Clamping and measuring between uprights 2**





**Figure 47: Measuring outside of door**

Place bulkhead quarter frame over studs.

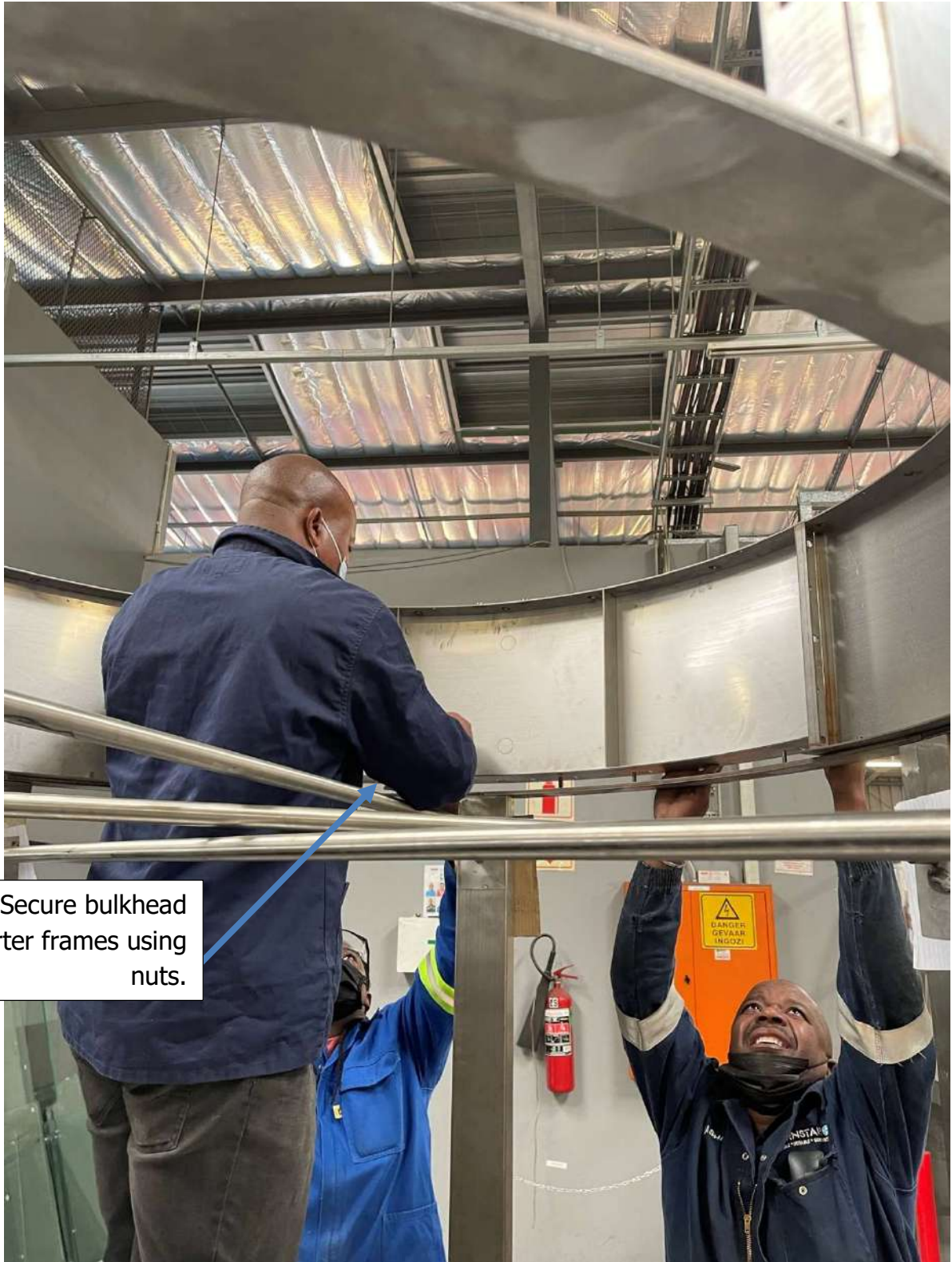


**Figure 48: Assembling bulkhead**





**Figure 49: Assembling bulkhead 2**



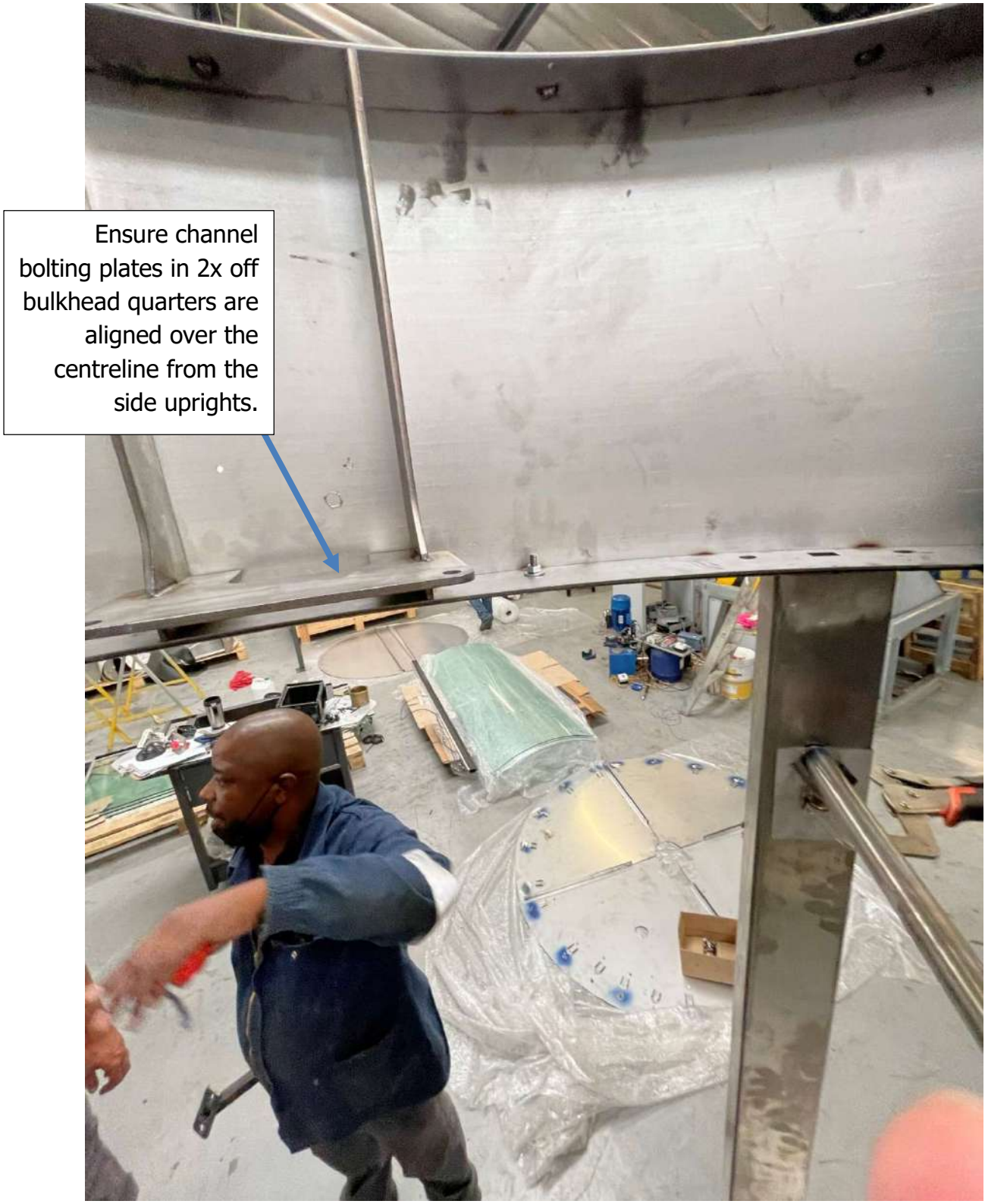
Secure bulkhead  
quarter frames using  
nuts.

**Figure 50: Assembling bulkhead 3**





**Figure 51: Assembling bulkhead 4**



**Figure 52: Assembling Center Channel**





Place channel onto the channel bolting plates, align with holes.

**Figure 53: Assembling Center Channel 2**



**Figure 54: Assembling Center Channel 3**





**Figure 55: Top channel bottom ring**



**Figure 56: Motor and gearbox**

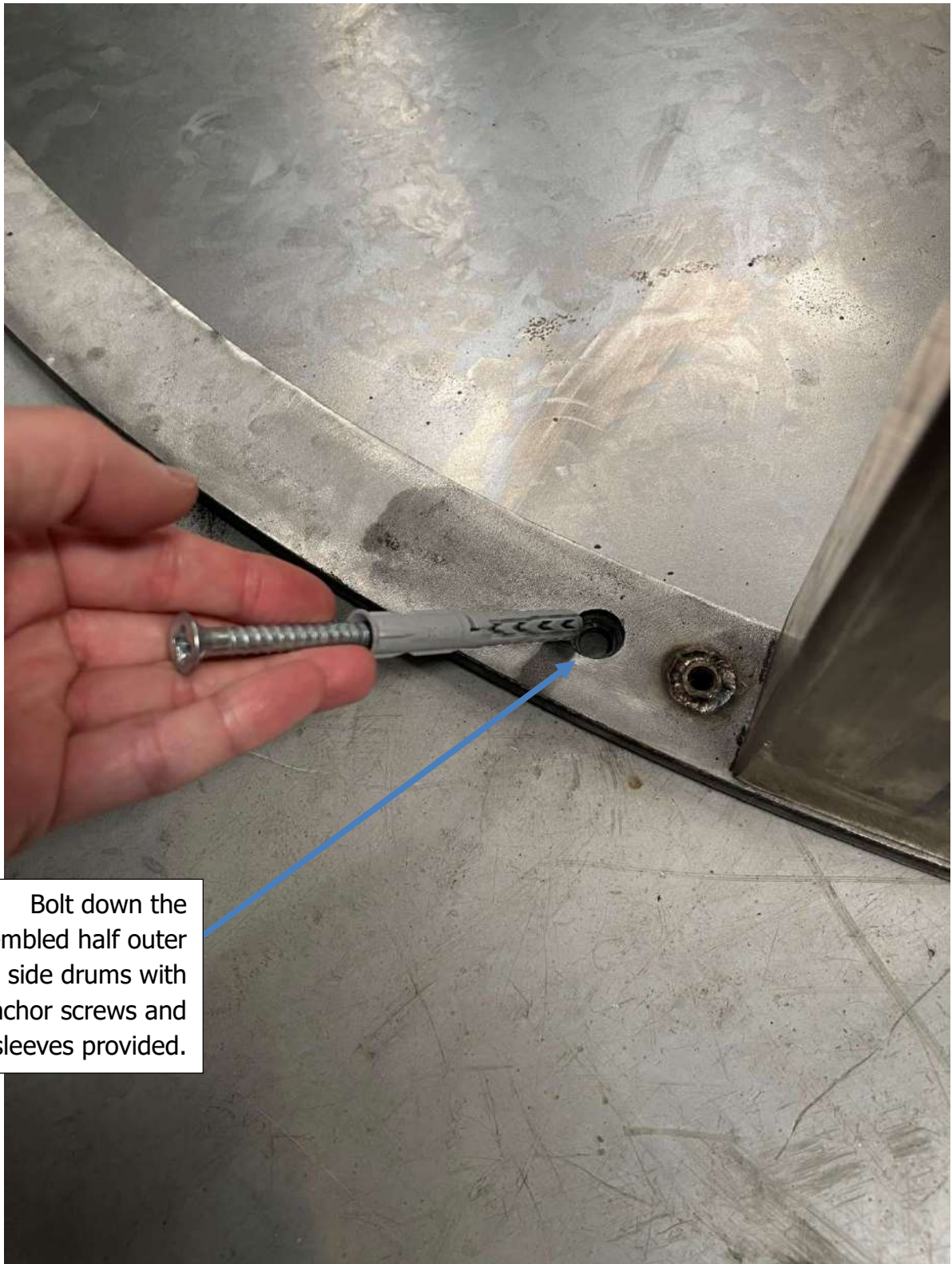




Make sure bulkhead parts align by clamping flush with outside ring.

Remove spacers on internal uprights.

**Figure 57: Bulkhead parts check & spacers remove**



Bolt down the assembled half outer side drums with anchor screws and sleeves provided.

**Figure 58: Bolt down the halve outer drum**





**Figure 59: Bolt down the halve outer drum 2**



Prepare to lift the motor onto the centre channel.  
 Note: The motor is heavy and require 2-3 persons to lift using ladders.

**Figure 60: Preparation to lift motor**





**Figure 61: Lifting motor onto center channel**



**Figure 62: Lifting motor onto center channel 2**





**Figure 63: Lifting motor onto center channel 3**



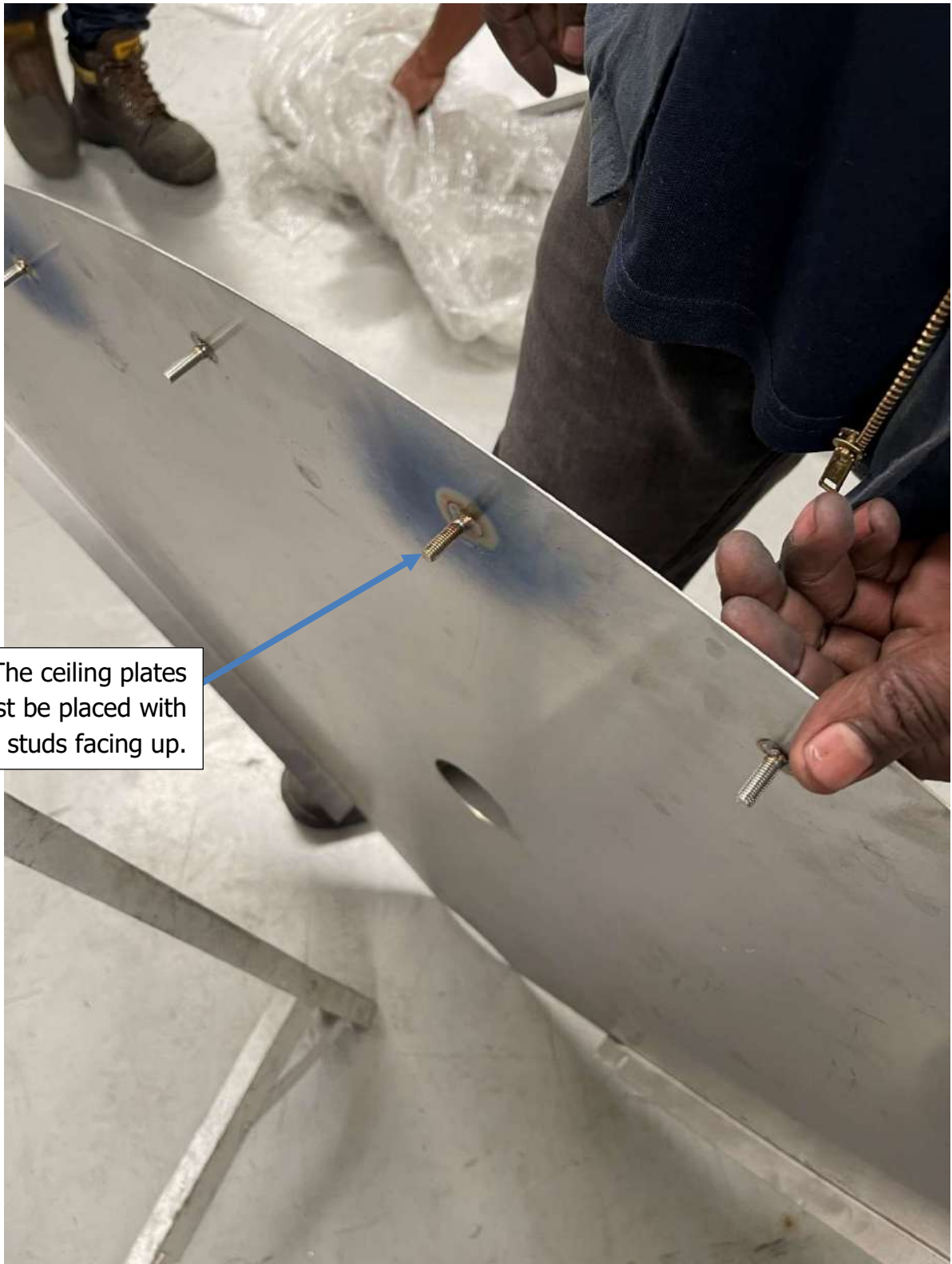
Motor shaft output  
below channel.

**Figure 64: Motor located in center channel**





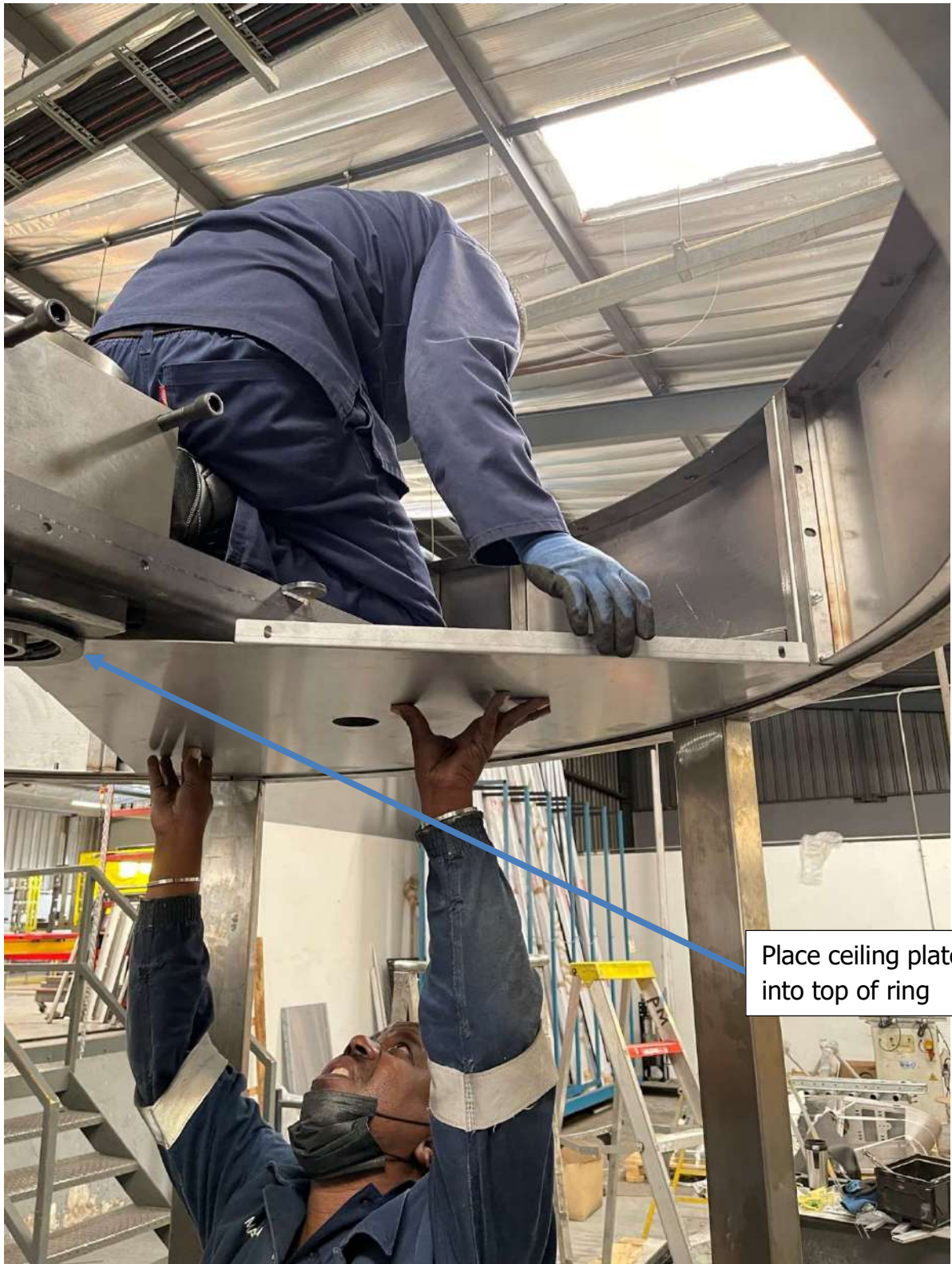
**Figure 65: Bolt down the halve outer drum**



The ceiling plates must be placed with the studs facing up.

**Figure 66: Ceiling plates**





Place ceiling plates into top of ring

**Figure 67: Installing Ceiling plates**



**Figure 68: Installing Ceiling plates 2**





**Figure 69: Installing Ceiling plates 3**



**Figure 70: Fit base bearing**





**Figure 71: Fit bottom glass clamp spider**



**Figure 72: Fit top glass clamp spider**





Place shaft clamp ring.

**Figure 73: Place and shaft clamp ring**



**Figure 74: Place and shaft clamp ring 2**





**Figure 75: Place and shaft clamp ring 3**



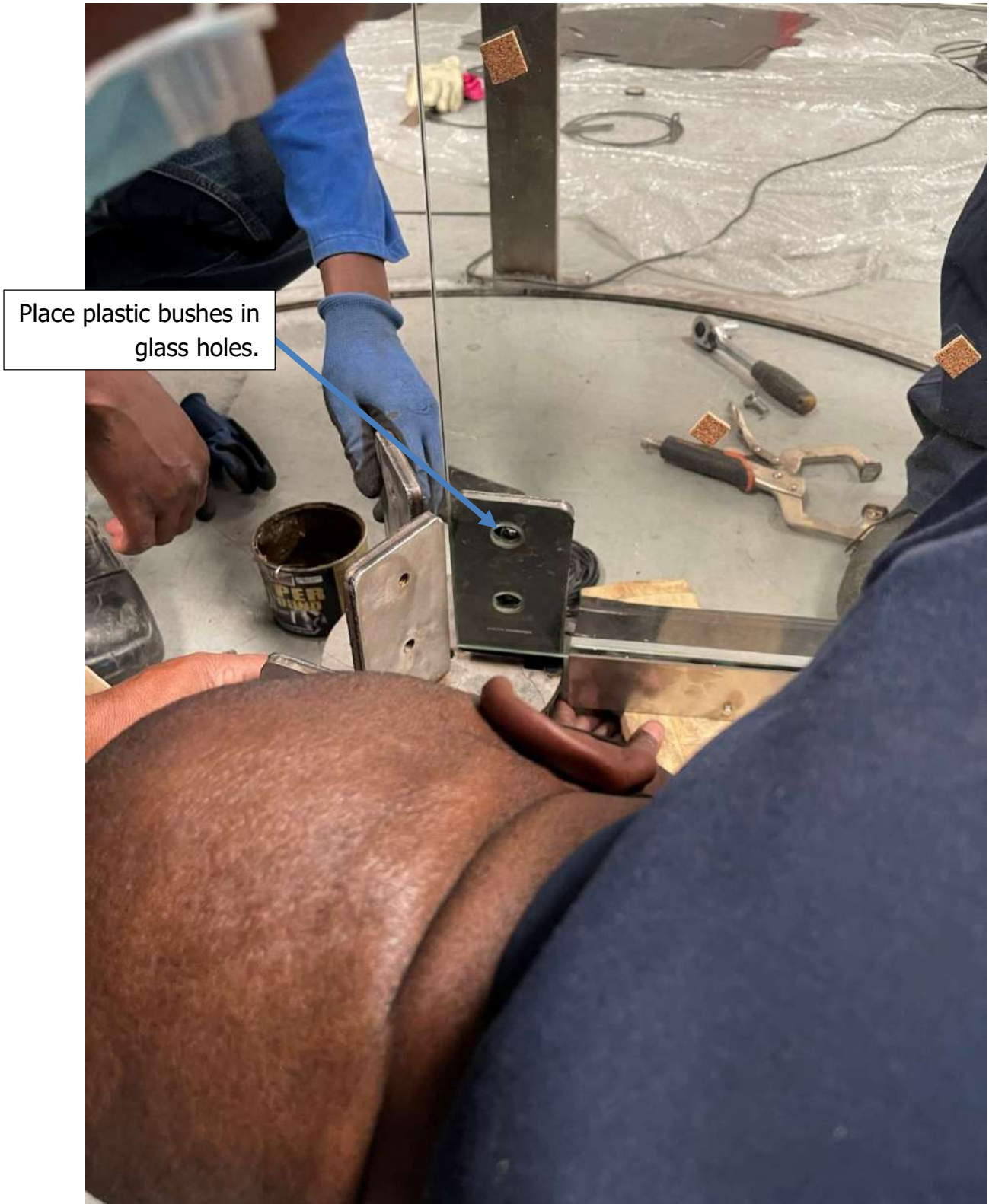
**Figure 76: Place and shaft clamp ring 4**





Place glass panel and align with holes in base clamp spider.

**Figure 77: Place glass panel**

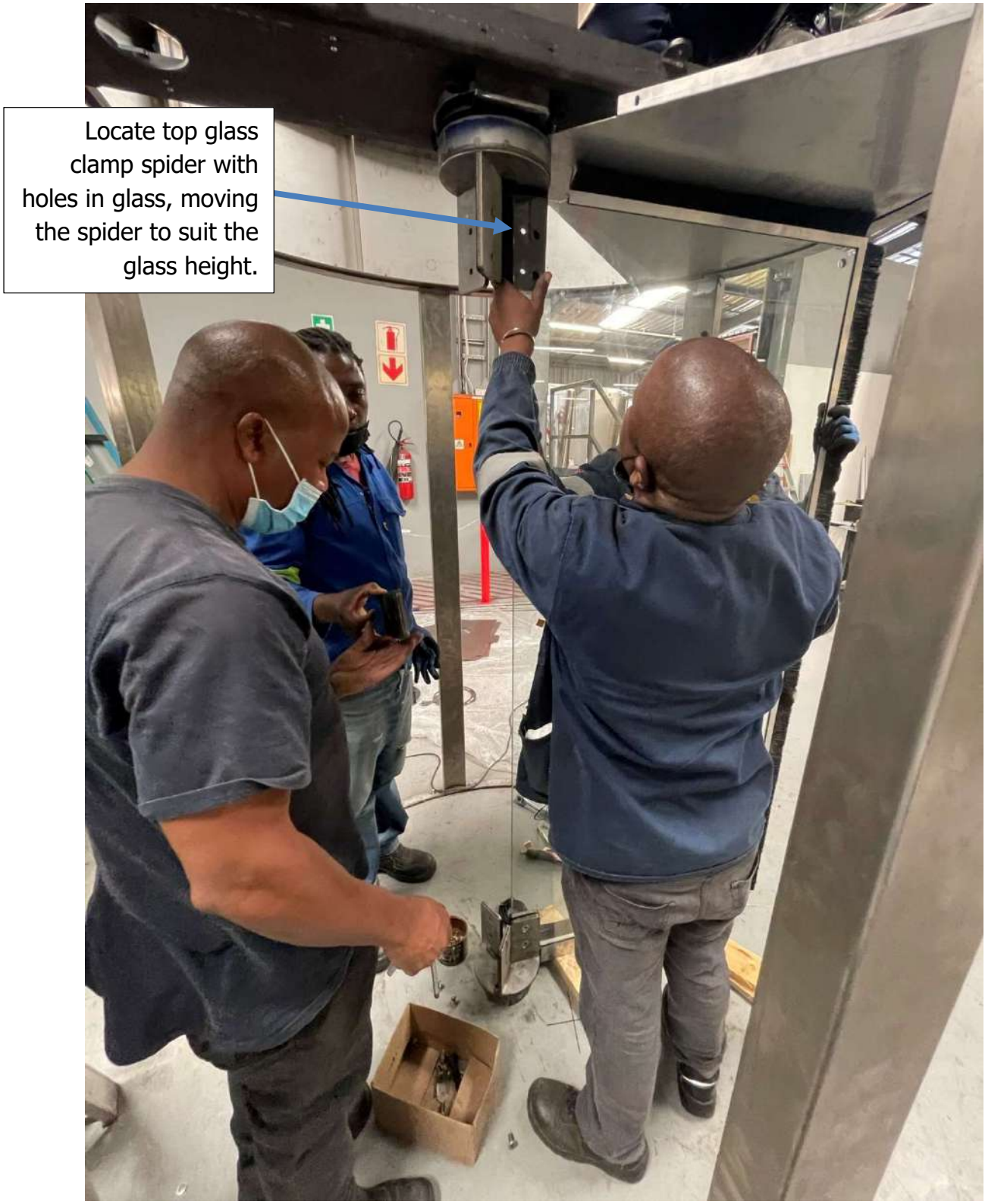


**Figure 78: Place glass plastic bushes**





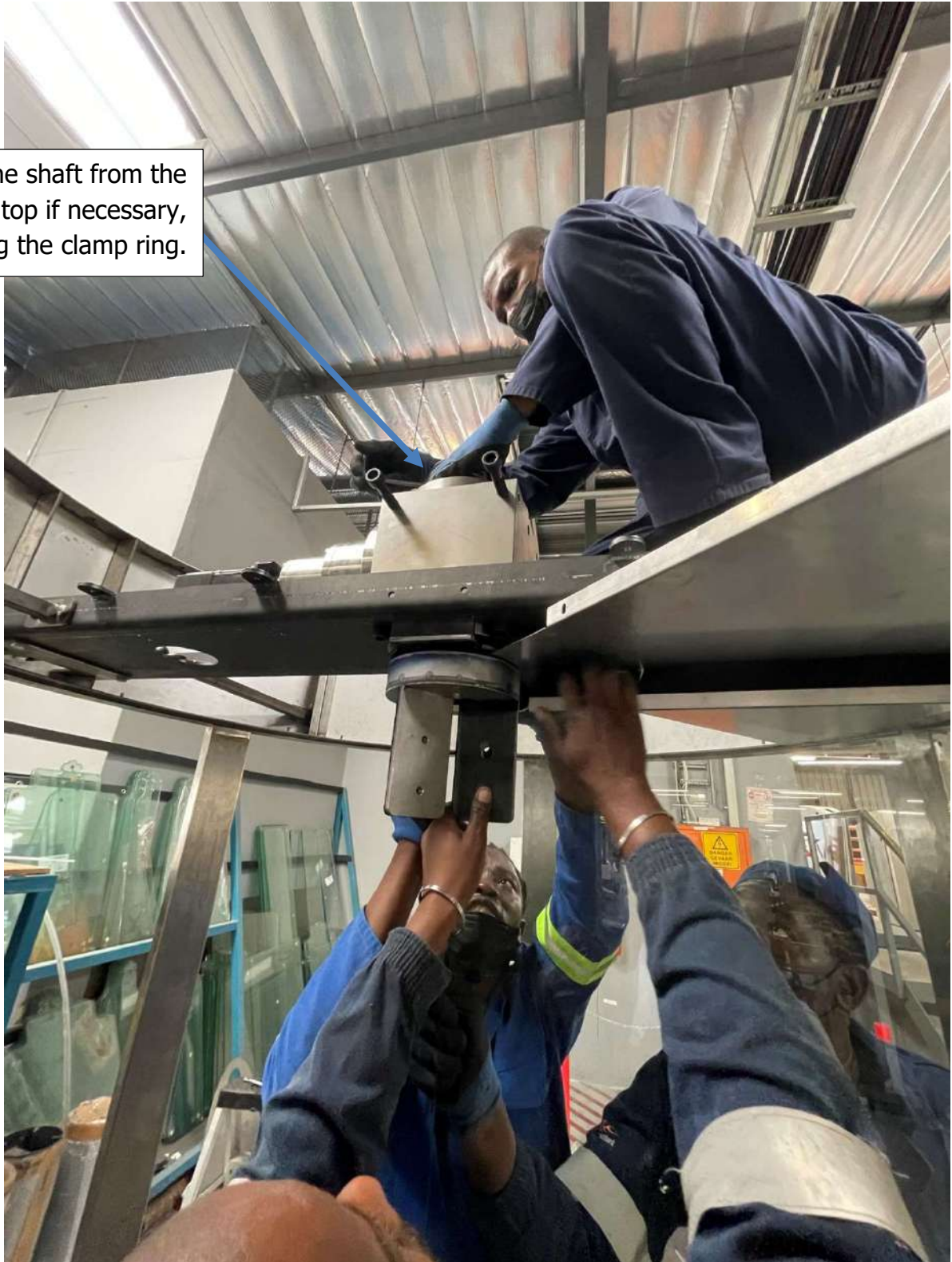
**Figure 79: Place glass clamp and screws**



**Figure 80: Place glass clamp and screws**

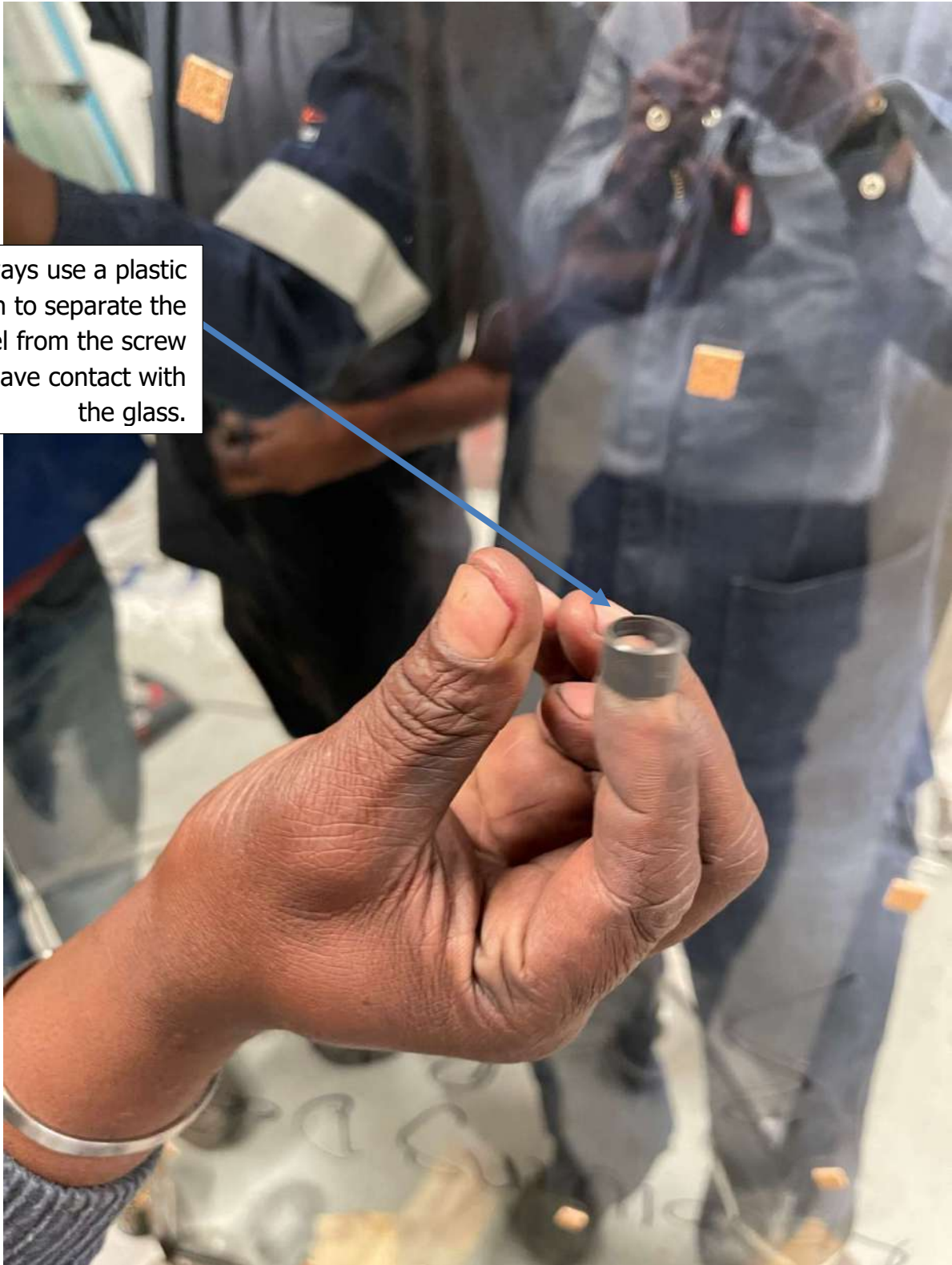


Lift the shaft from the top if necessary, using the clamp ring.



**Figure 81: Place glass clamp and screws**

Always use a plastic bush to separate the steel from the screw to have contact with the glass.

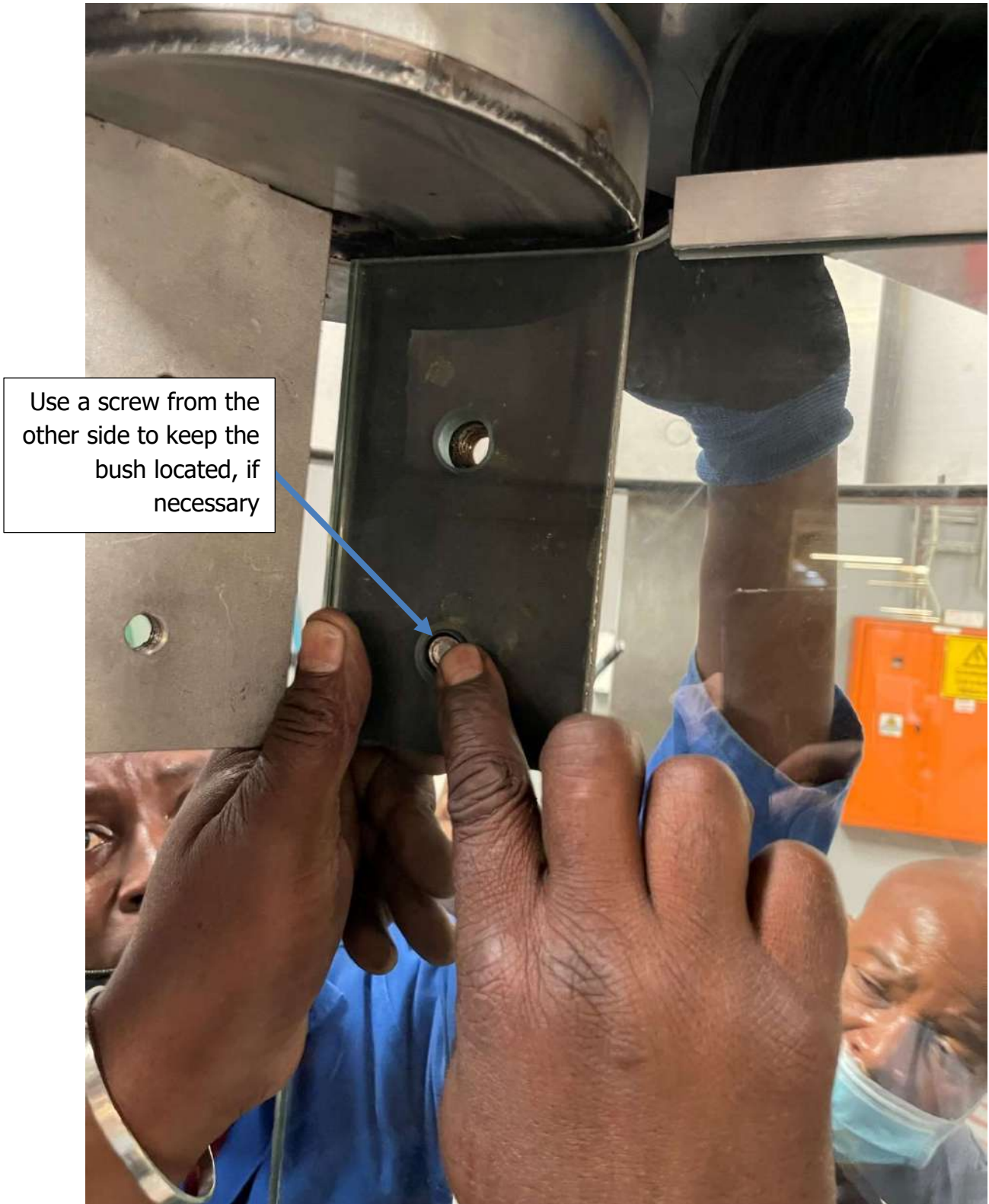


**Figure 82: Plastic bush for glass holes**



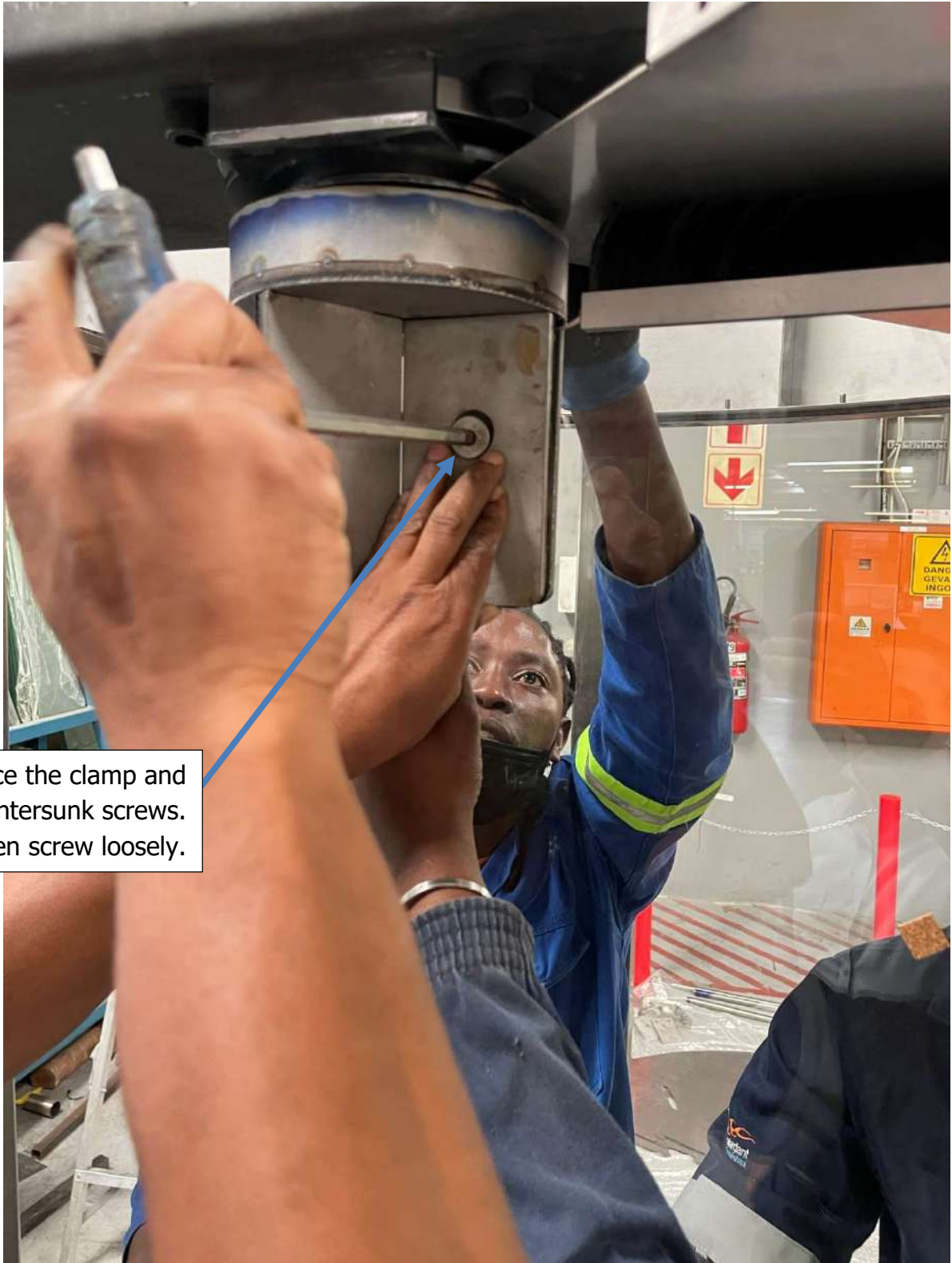


**Figure 83: Plastic bush for glass holes 2**



**Figure 84: Plastic bush for glass holes 3**





Place the clamp and countersunk screws. Tighten screw loosely.

**Figure 85: Top glass clamp and screw**



**Figure 86: Remove locating screw**





Fit bottom  
countersunk screw on  
top clamp and tighten  
loosely.

**Figure 87: Top glass clamp and screw 2**



**Figure 88: Tighten all glass screws**





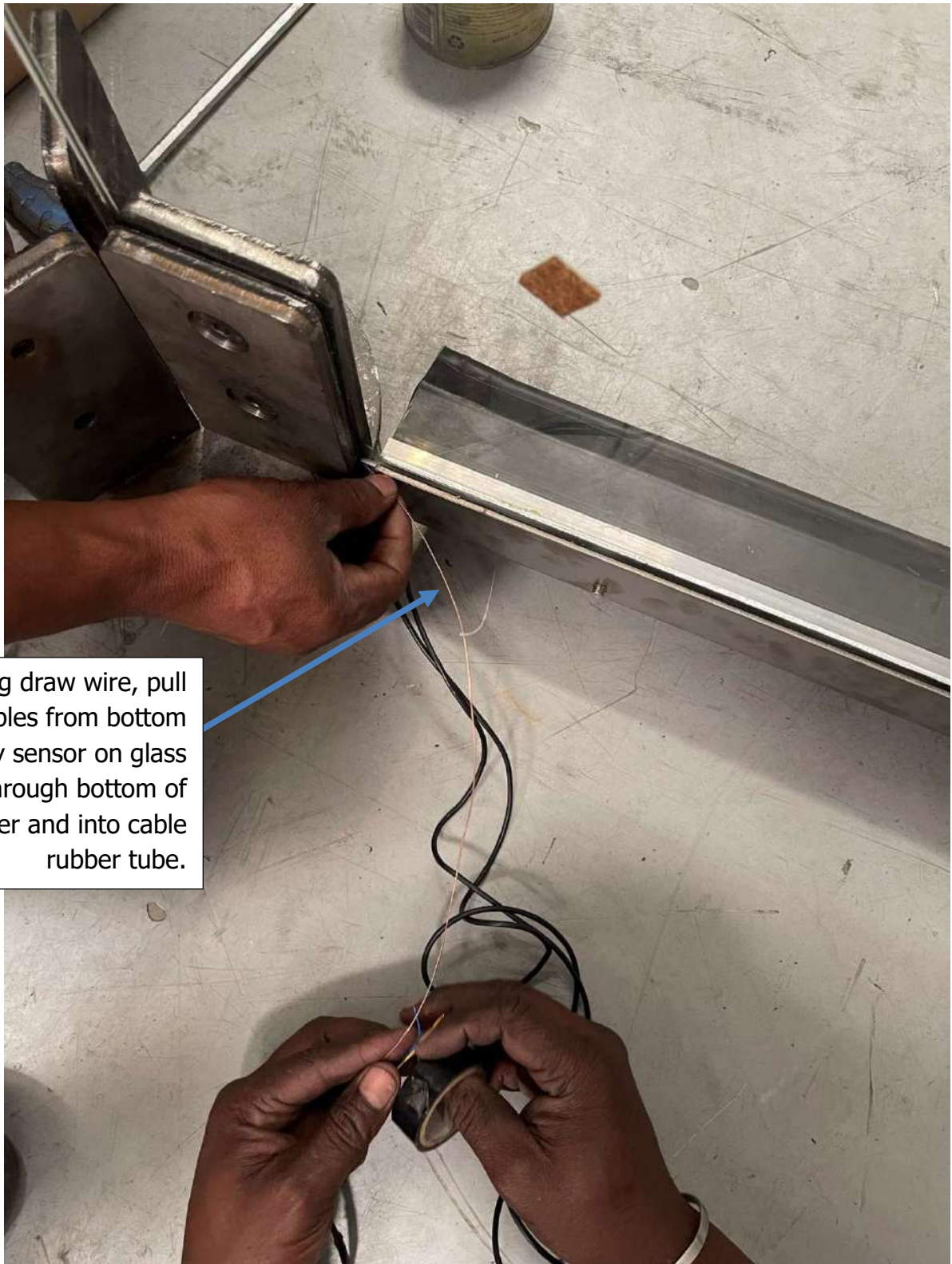
Fit cable rubber tube  
onto inside edge of  
glass

**Figure 89: Fit center cable rubber tube**



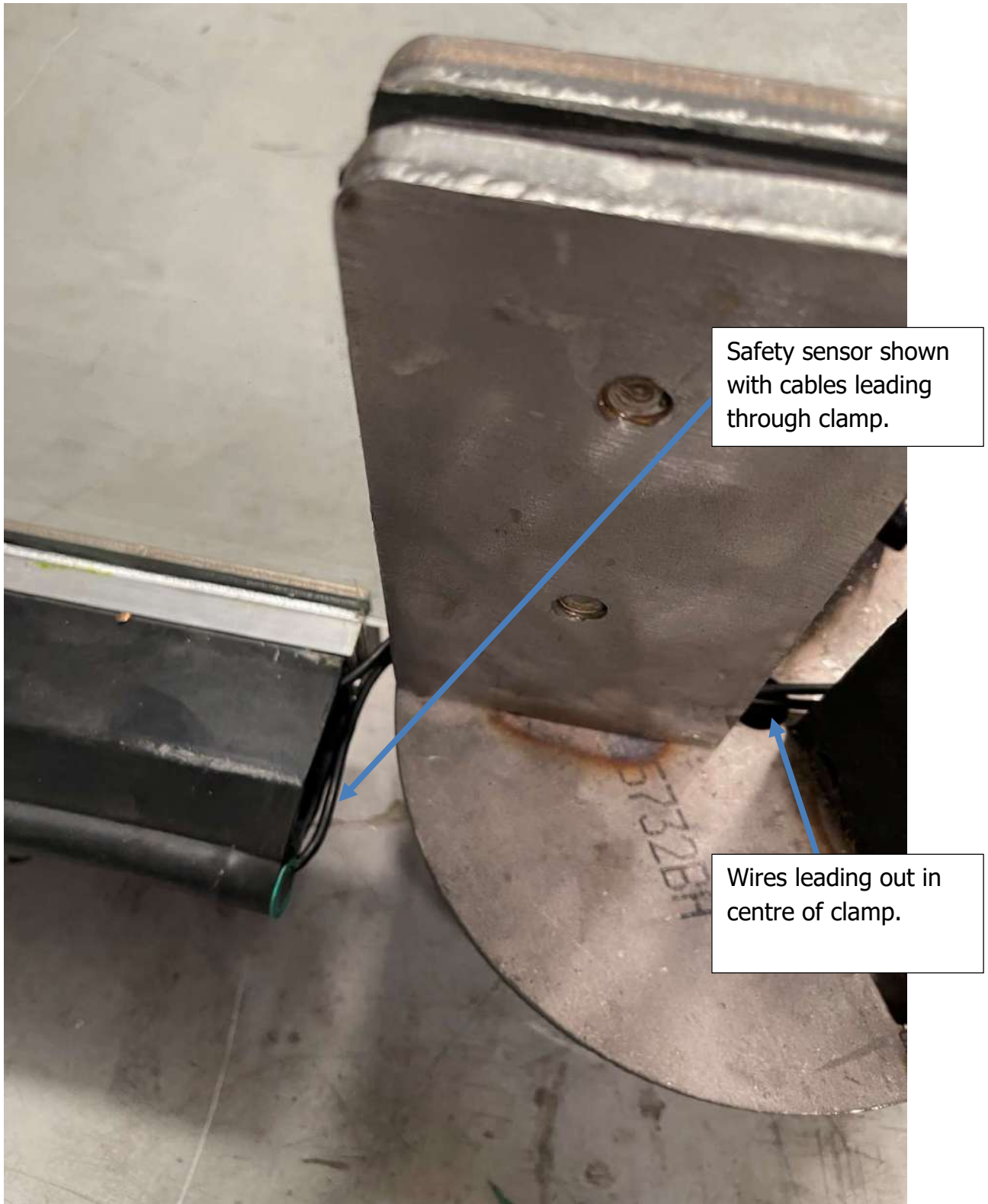
**Figure 90: Fit center cable rubber tube 2**





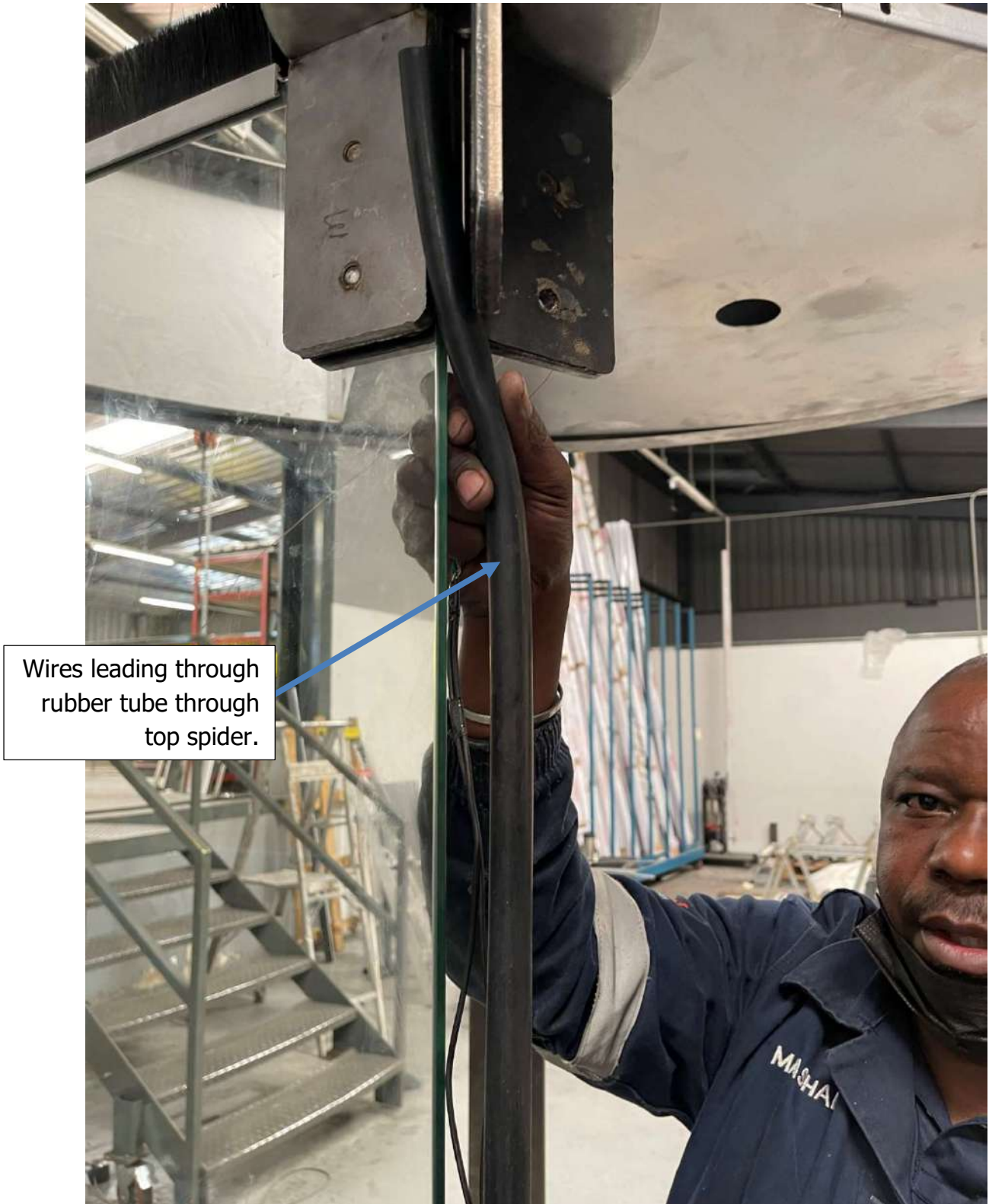
Using draw wire, pull cables from bottom safety sensor on glass through bottom of spider and into cable rubber tube.

**Figure 91: Pull safety sensor cables**



**Figure 92: Pull safety sensor cables 2**





**Figure 93: Pull safety sensor cables 3**

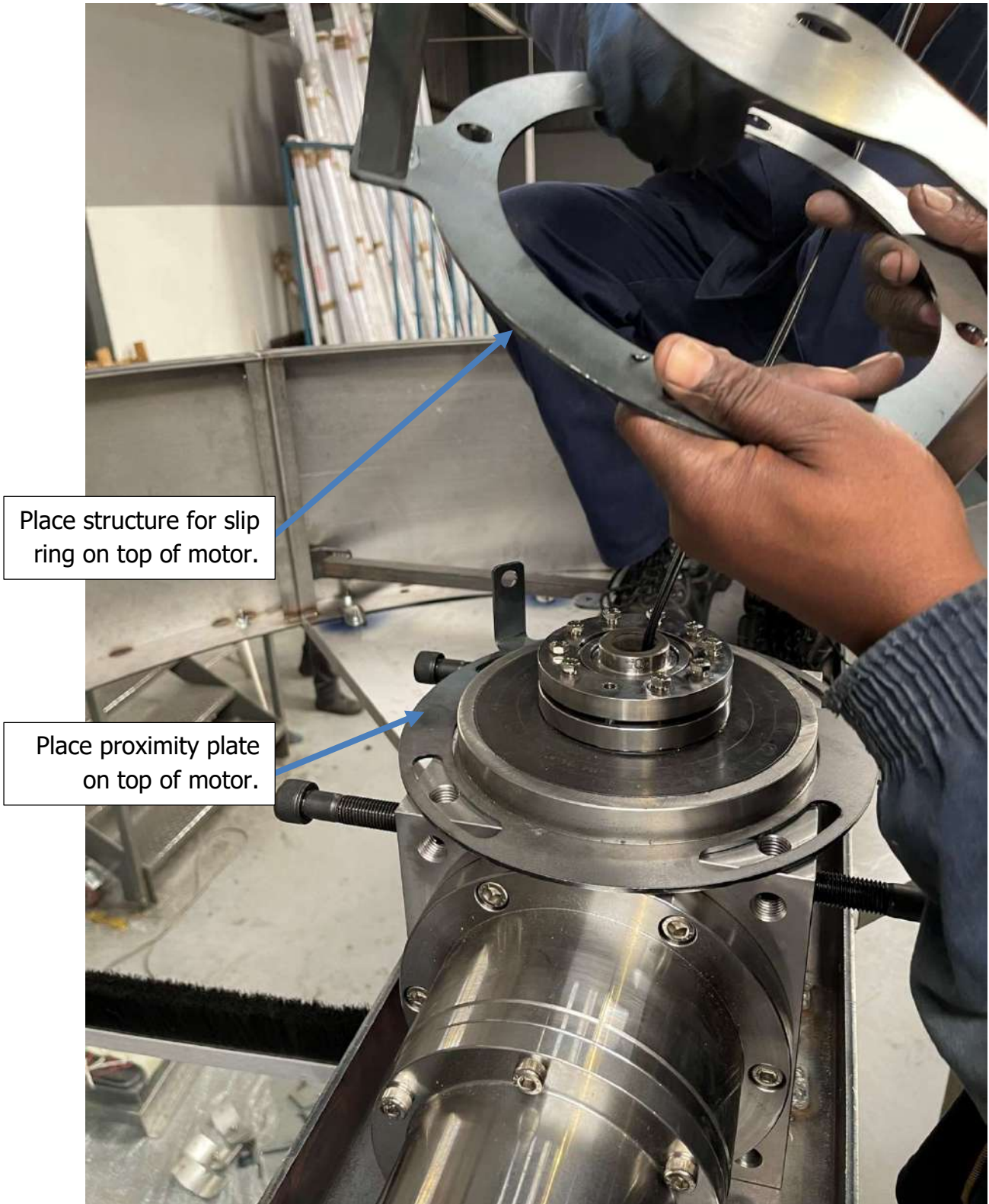


**Figure 94: Pull safety sensor cables through motor shaft**





**Figure 95: Remove clamp ring**



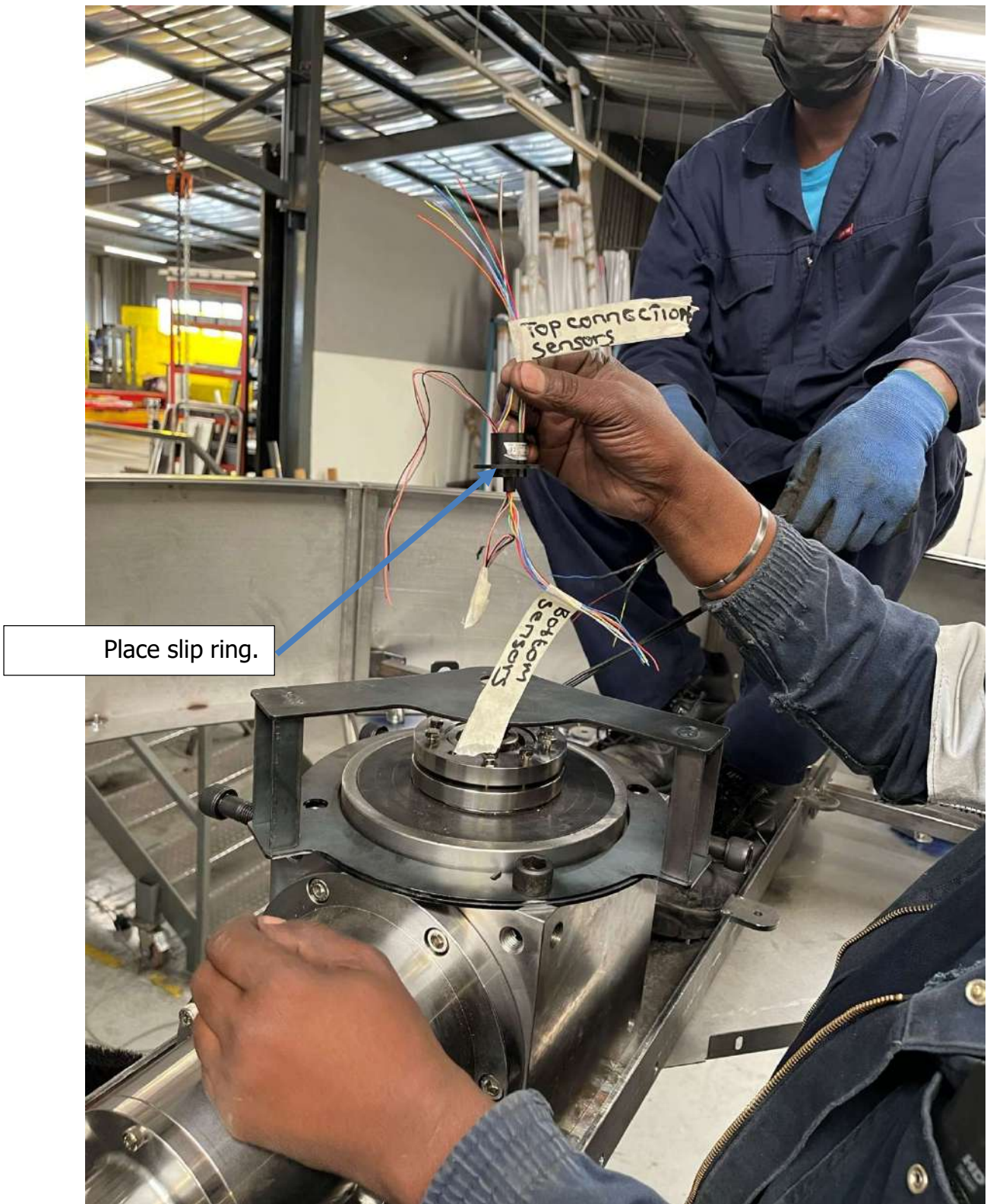
**Figure 96: Slip ring structure & proximity plate**





Fit bolts and tighten.

**Figure 97: Slip ring structure & proximity plate 2**



**Figure 98: Slip ring**





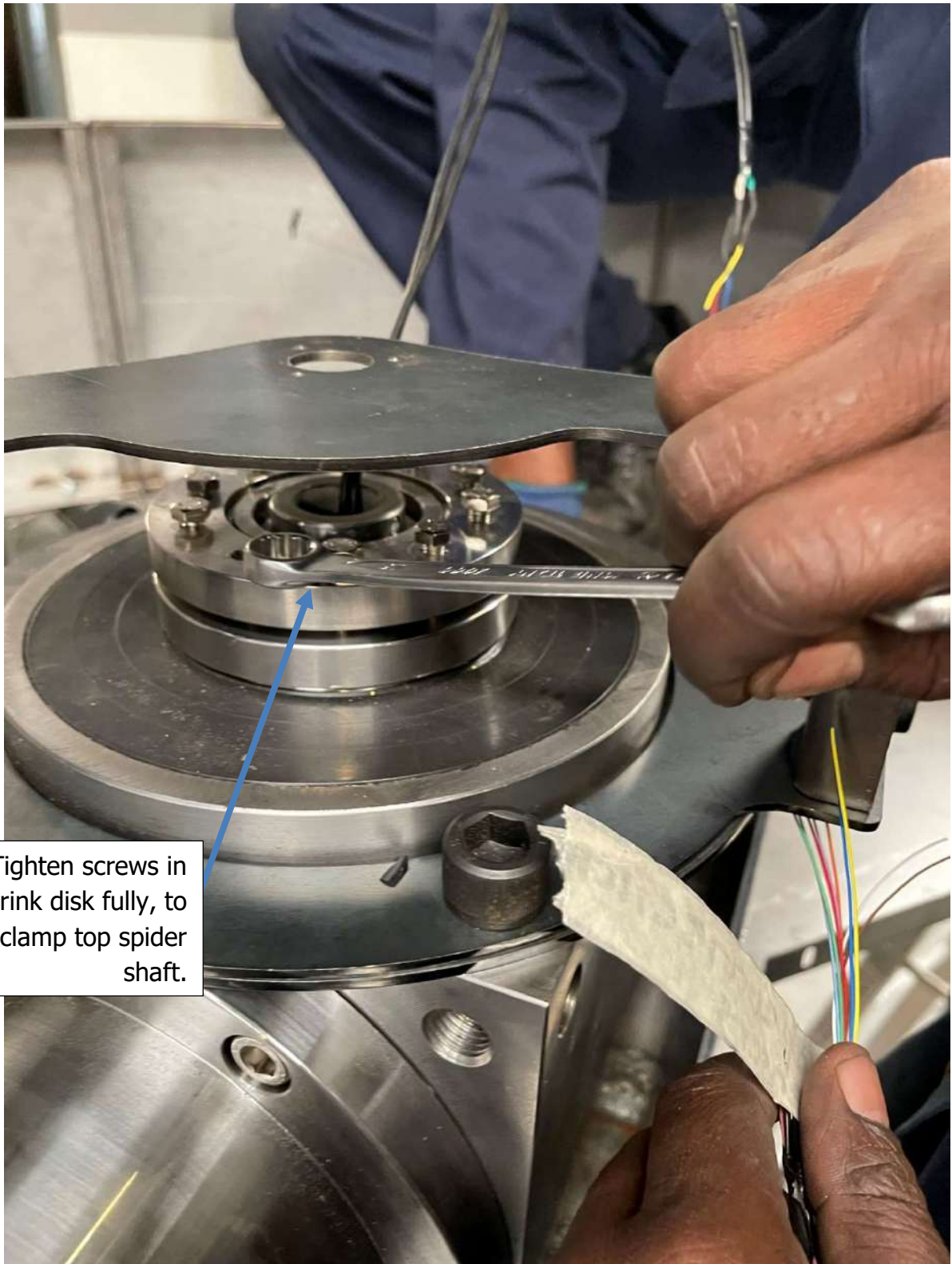
Connect wires to wires from bottom sensors.

**Figure 99: Slip ring 2**



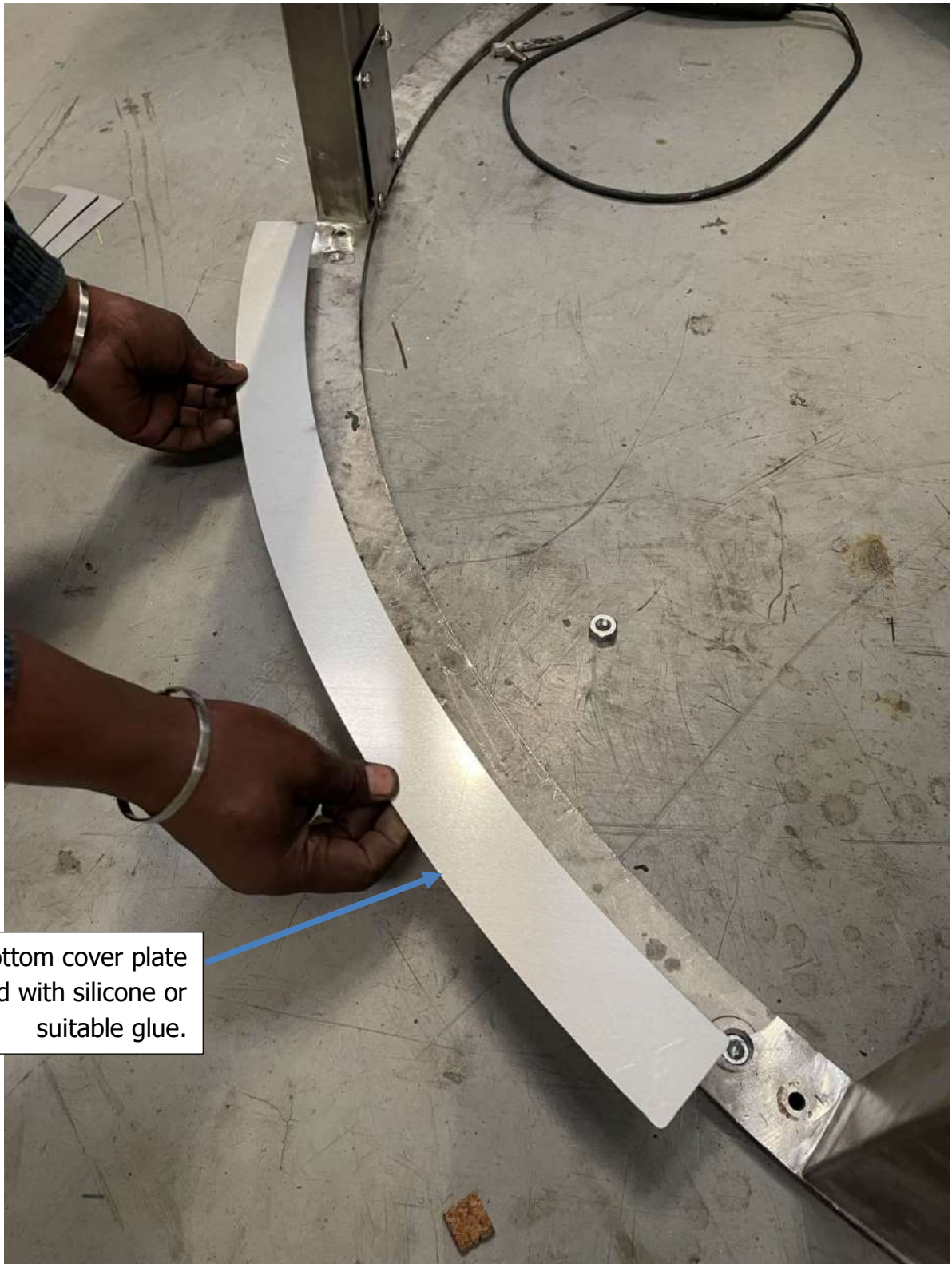
**Figure 100: Slip ring 3**





Tighten screws in shrink disk fully, to clamp top spider shaft.

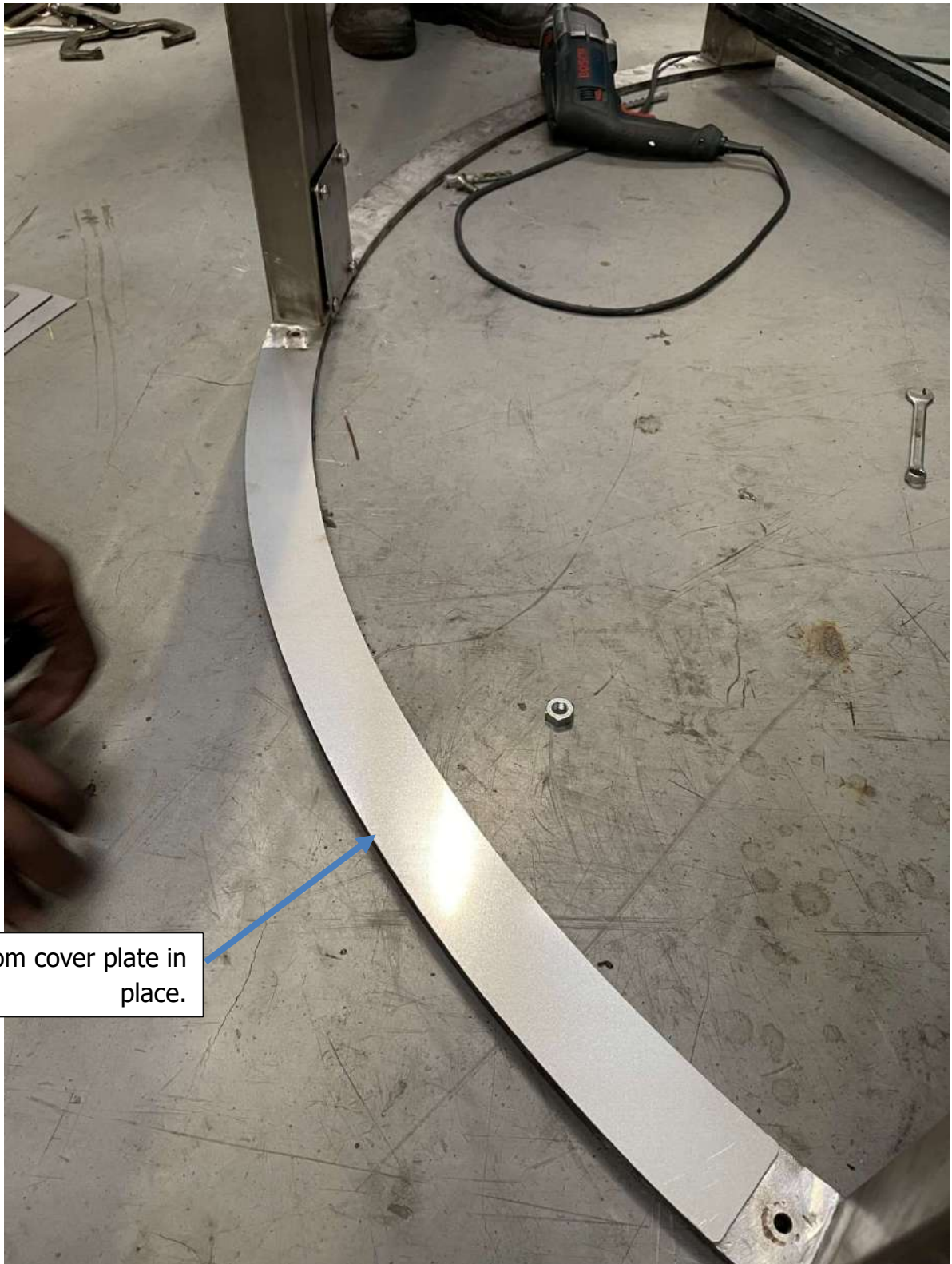
**Figure 101: Tighten Shrink disk**



Bottom cover plate fixed with silicone or suitable glue.

**Figure 102: Bottom cover plate**





Bottom cover plate in place.

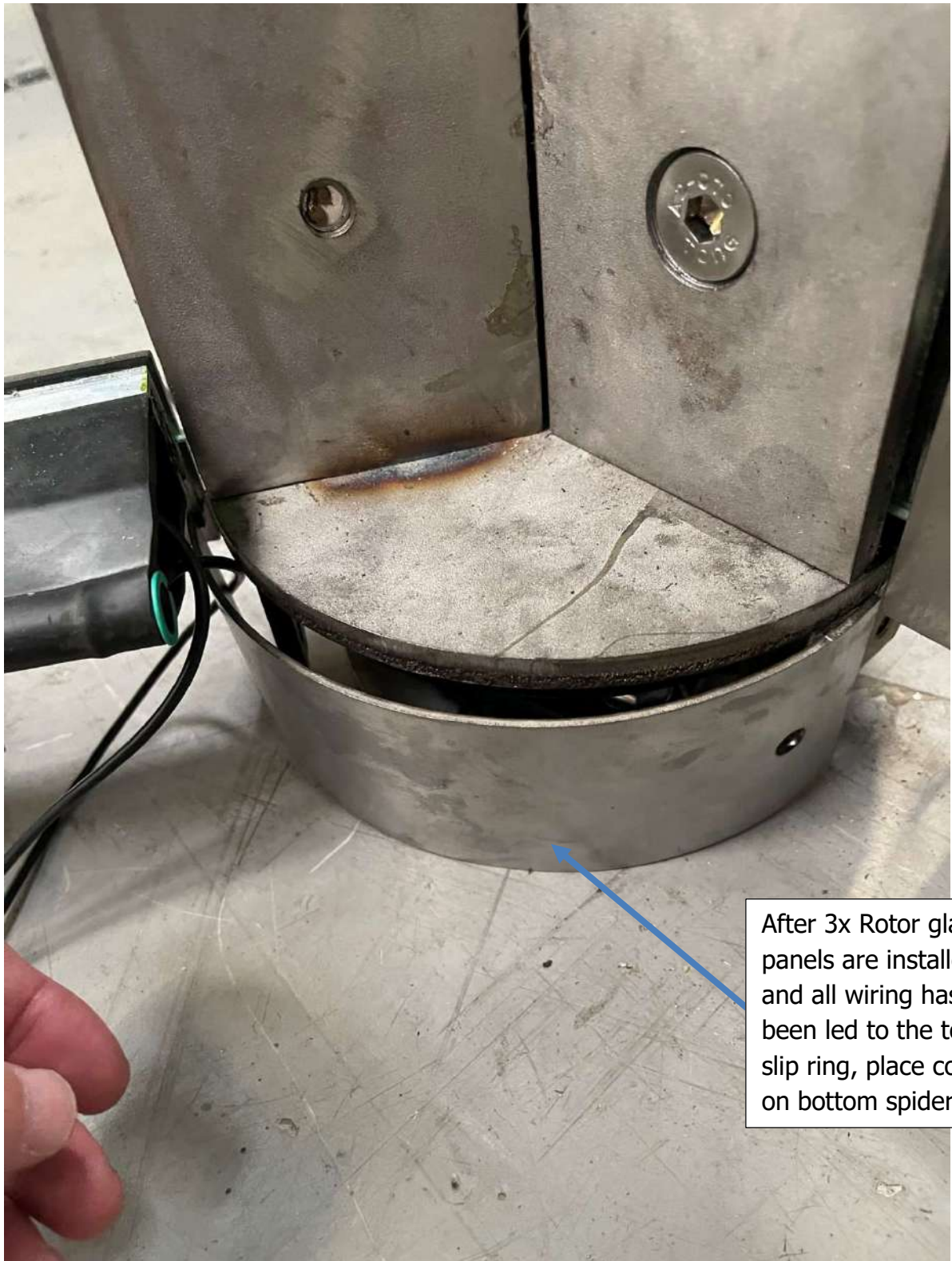
**Figure 103: Fix bolts and place bottom cover plate**



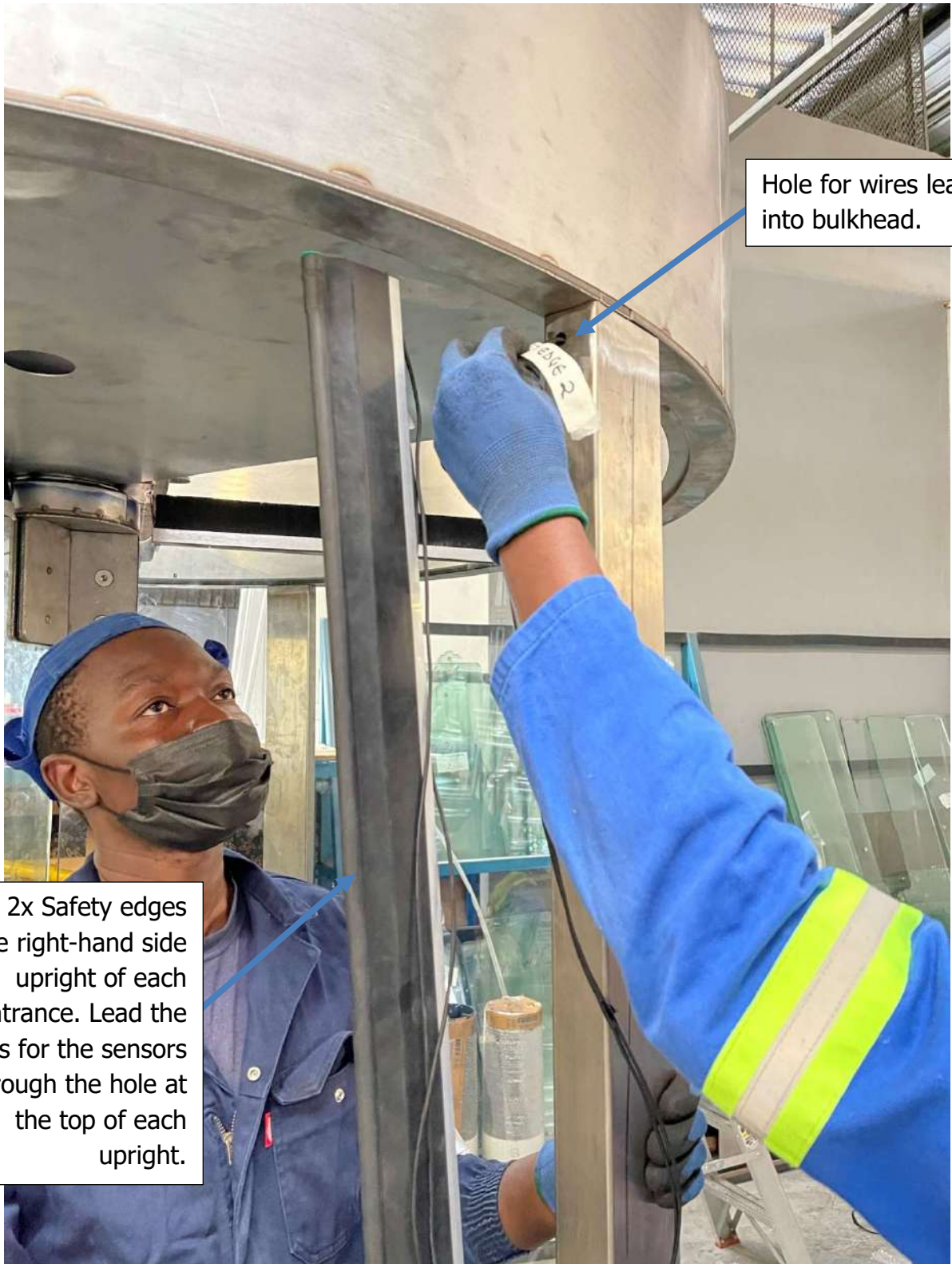
Glass clamp in corner with button head screw as example. Fit the clamps to the corners of the curved glass before placing. Clamps to be placed in 4x corners per opening, 2 at the bottom and 2 at the top.

**Figure 104: Glass clamps in corners**





**Figure 105: Bottom spider covers**



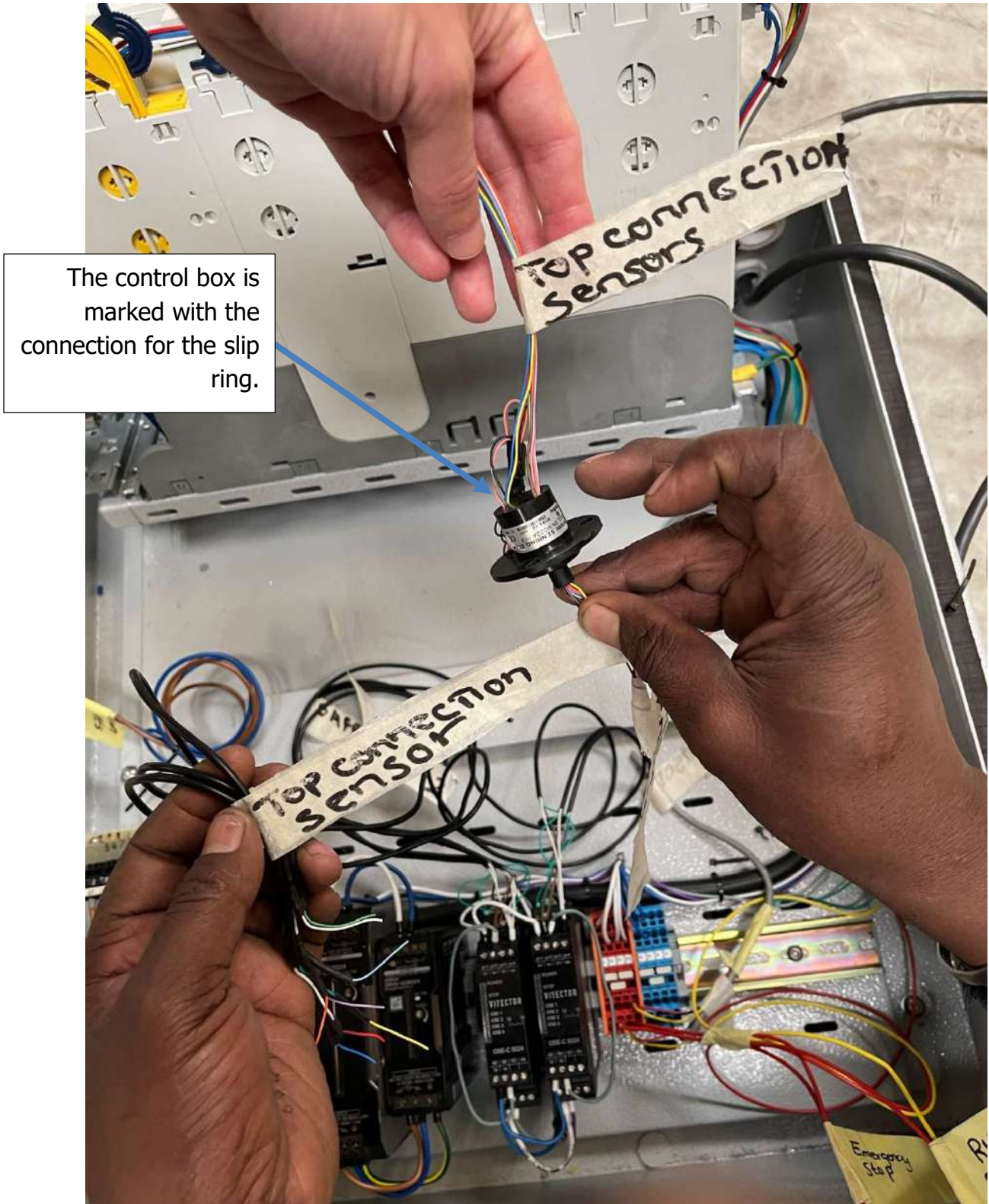
**Figure 106: Safety edges on uprights**





The safety edges have double sided tape on the back face. Ensure the side of the upright is clean before fixing the safety edge.

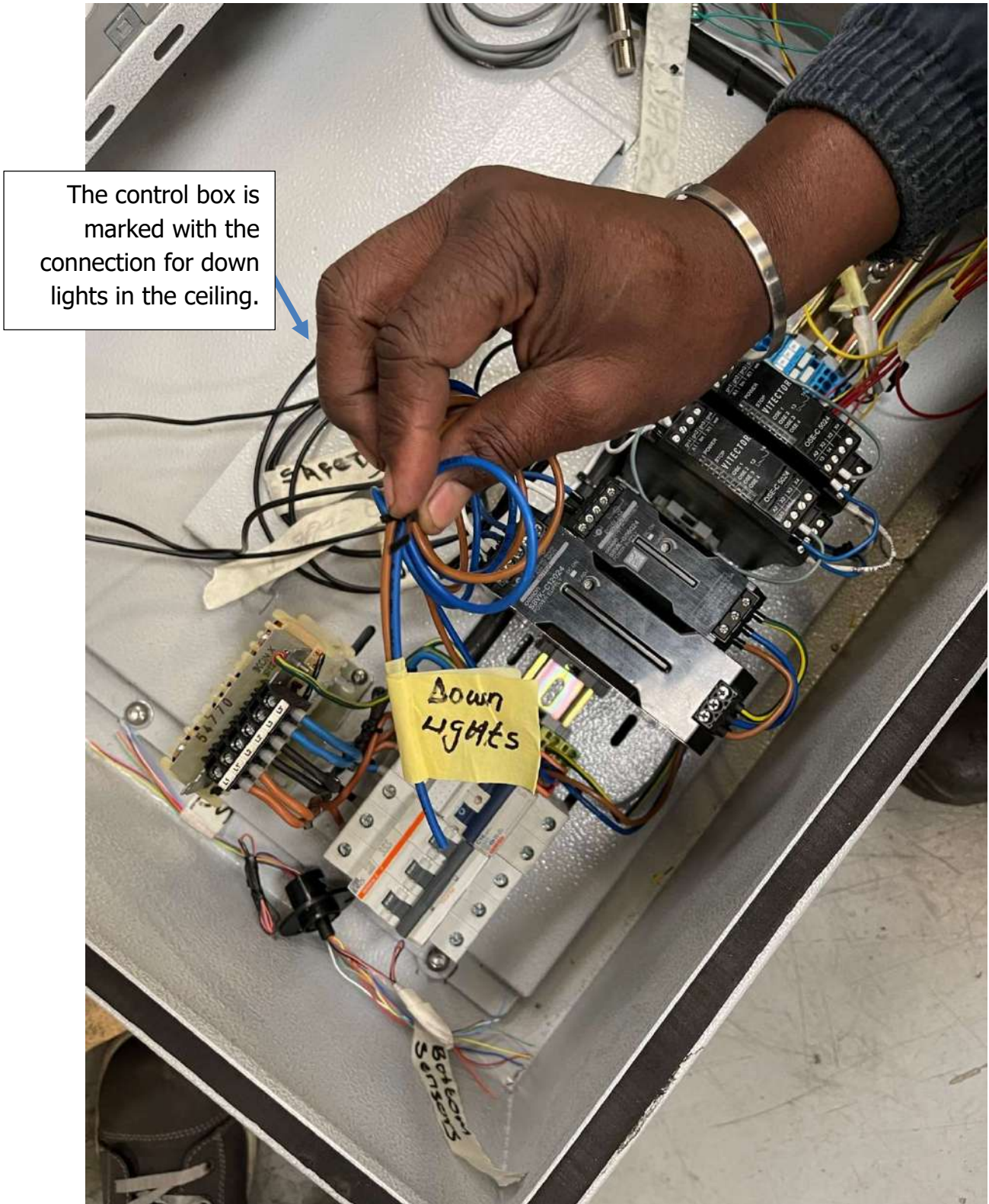
**Figure 107: Safety edges on uprights 2**



The control box is marked with the connection for the slip ring.

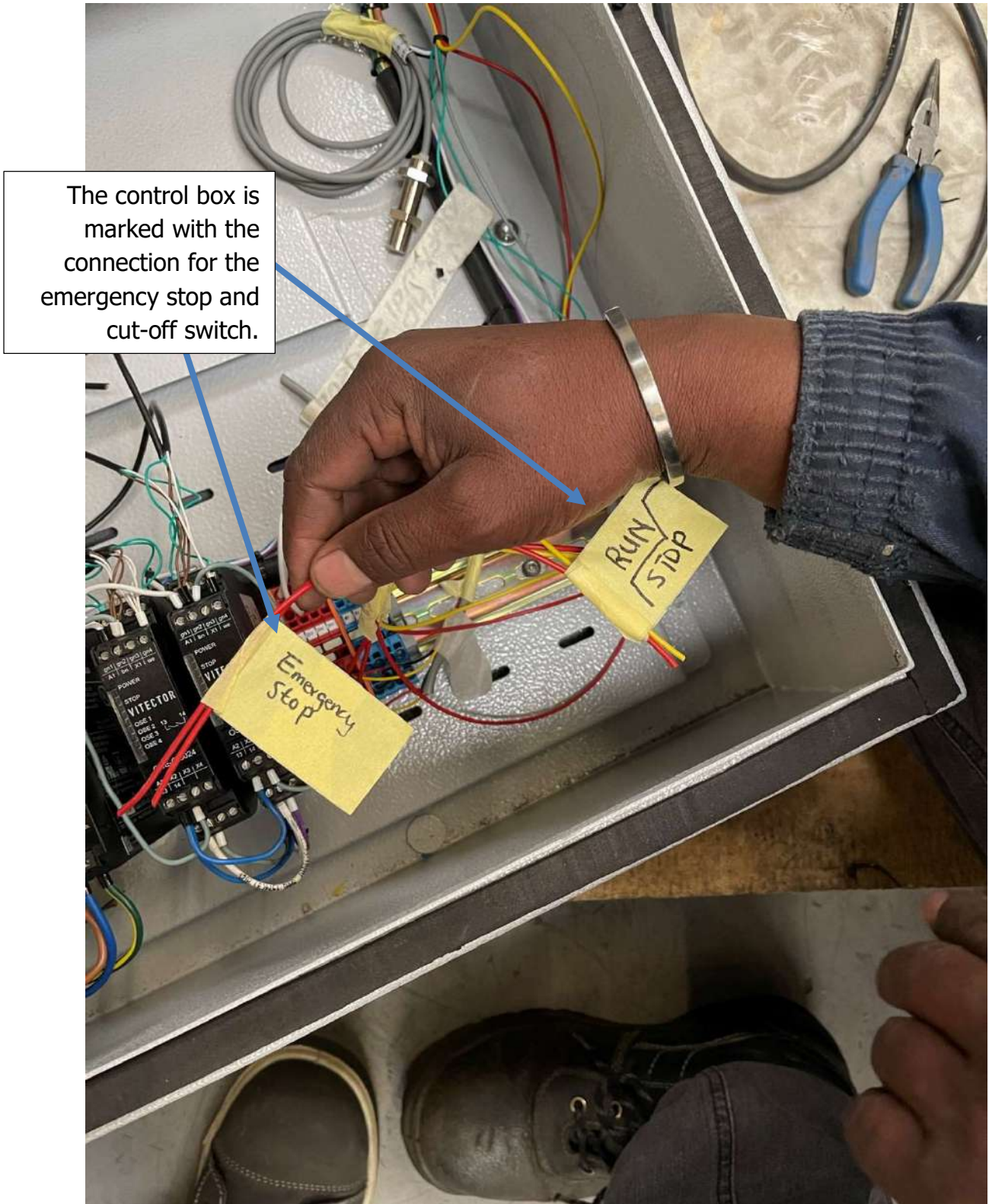
**Figure 108: Slip ring connections**





**Figure 109: Down light connections**

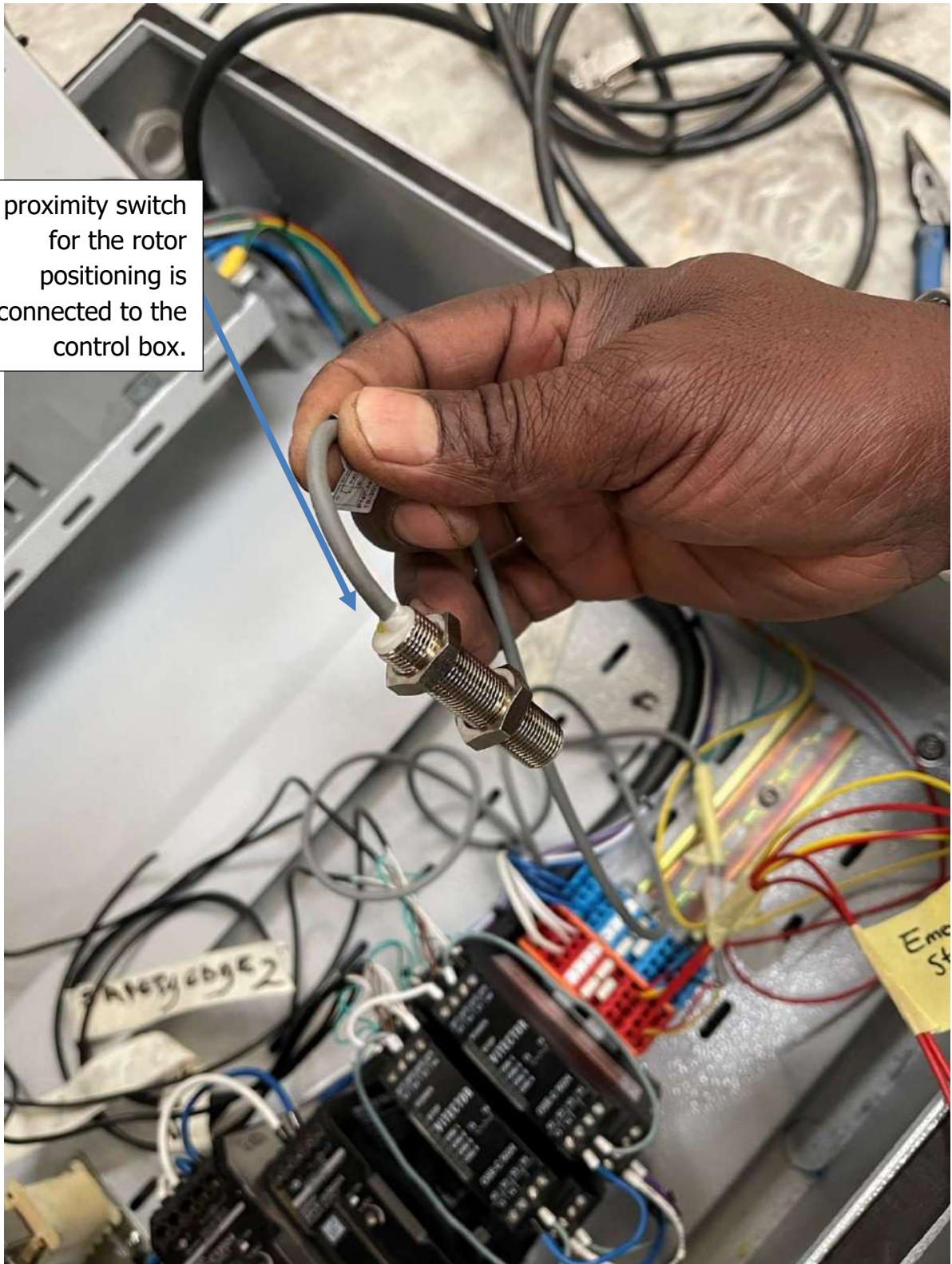




**Figure 110: Emergency stop & cut-off switch connections**



The proximity switch for the rotor positioning is connected to the control box.



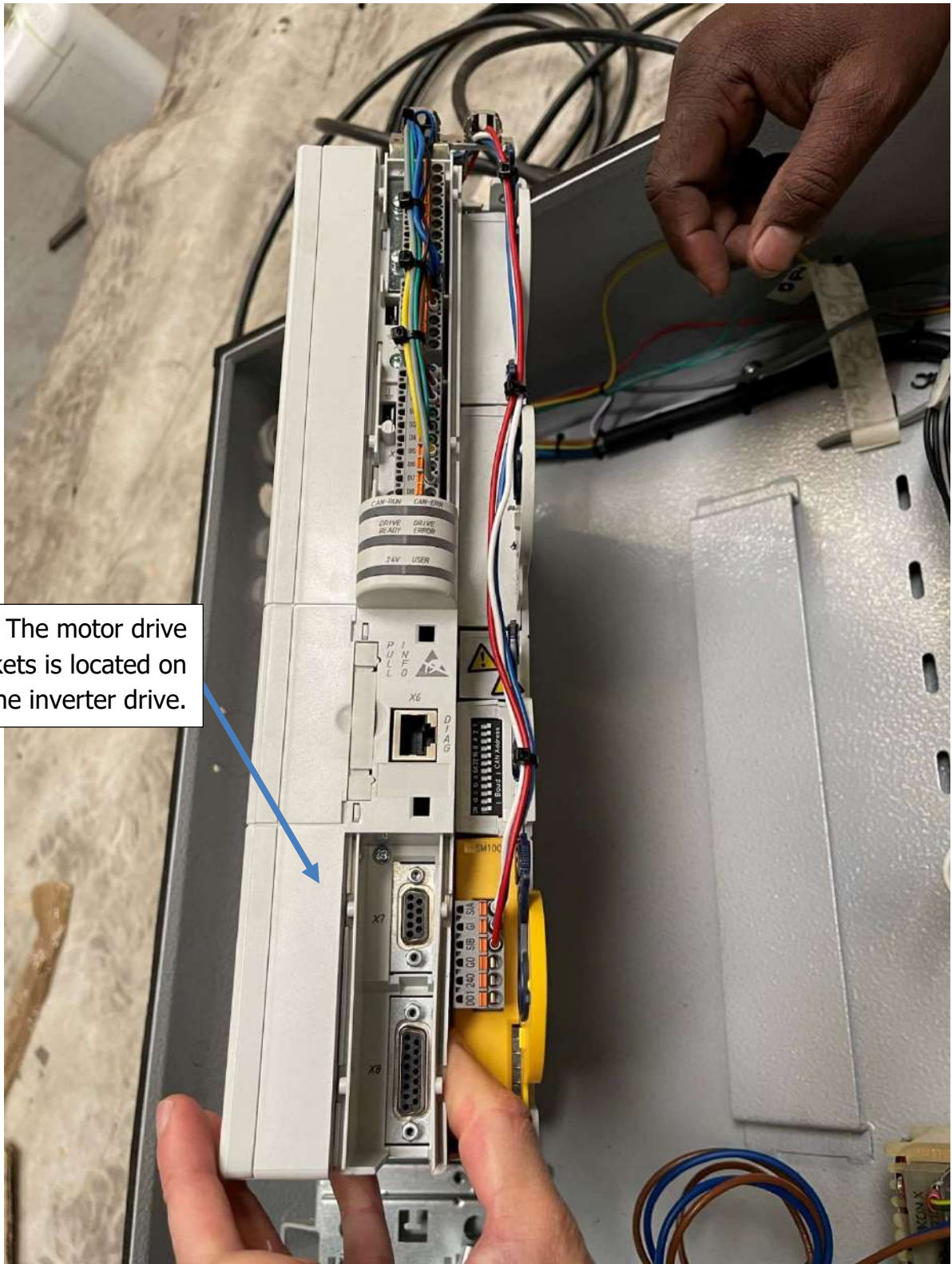
**Figure 111: Proximity switch connection**

The proximity switch should be installed as shown on the ring connected to the motor top.



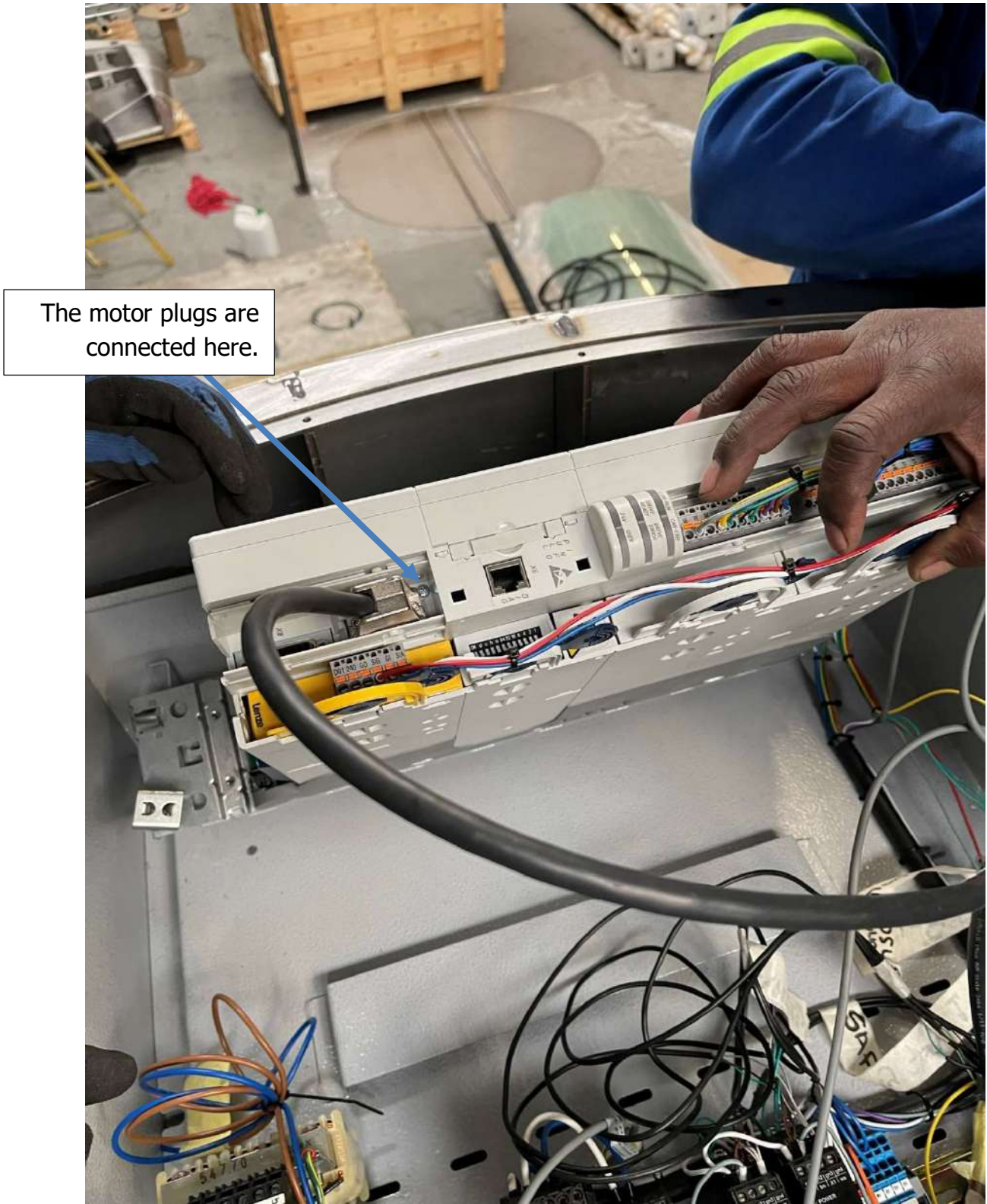
**Figure 112: Proximity switch placement**





The motor drive sockets is located on the inverter drive.

**Figure 113: Motor connection sockets**



**Figure 114: Motor connection**



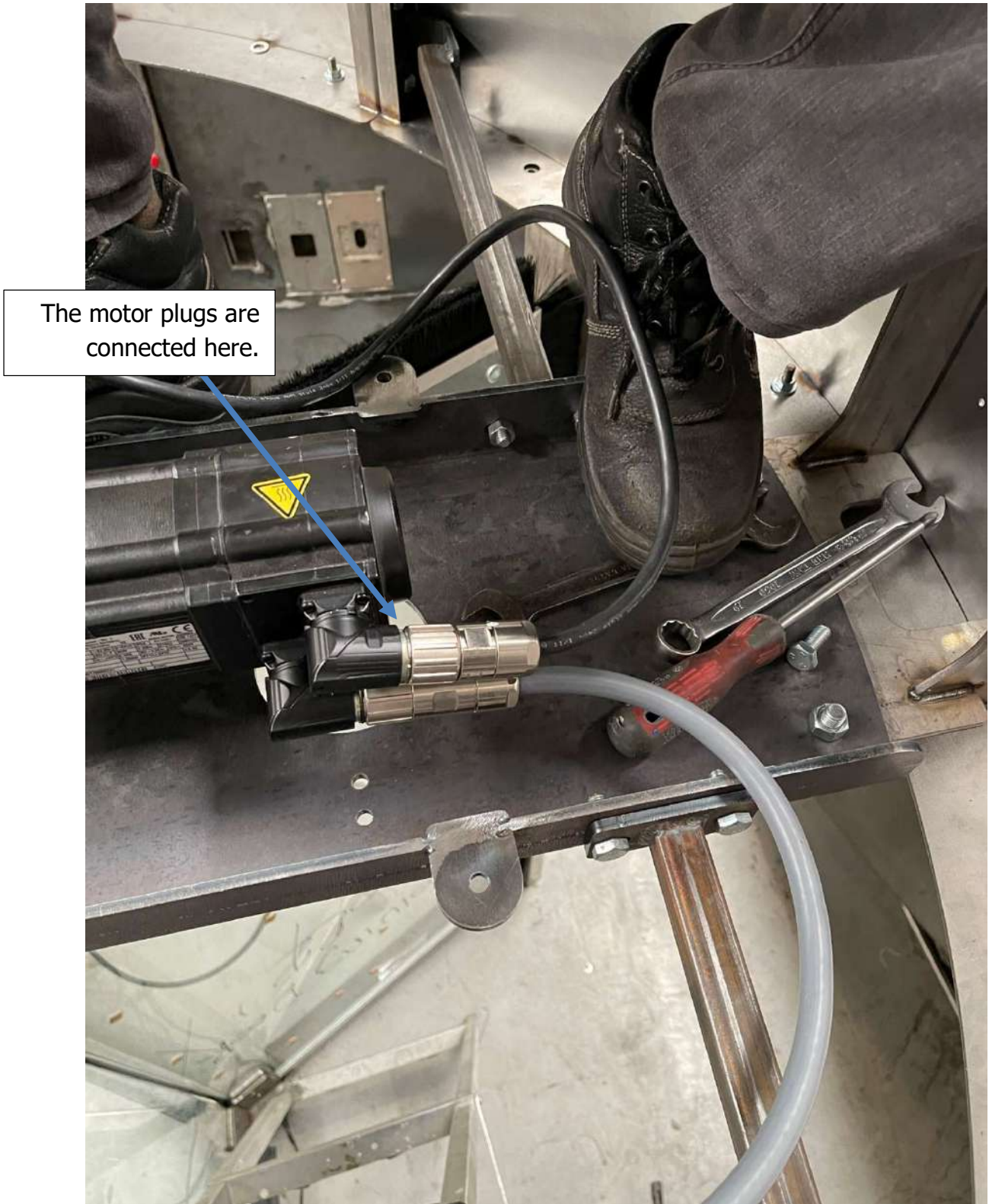


**Figure 115: Cables to control box**



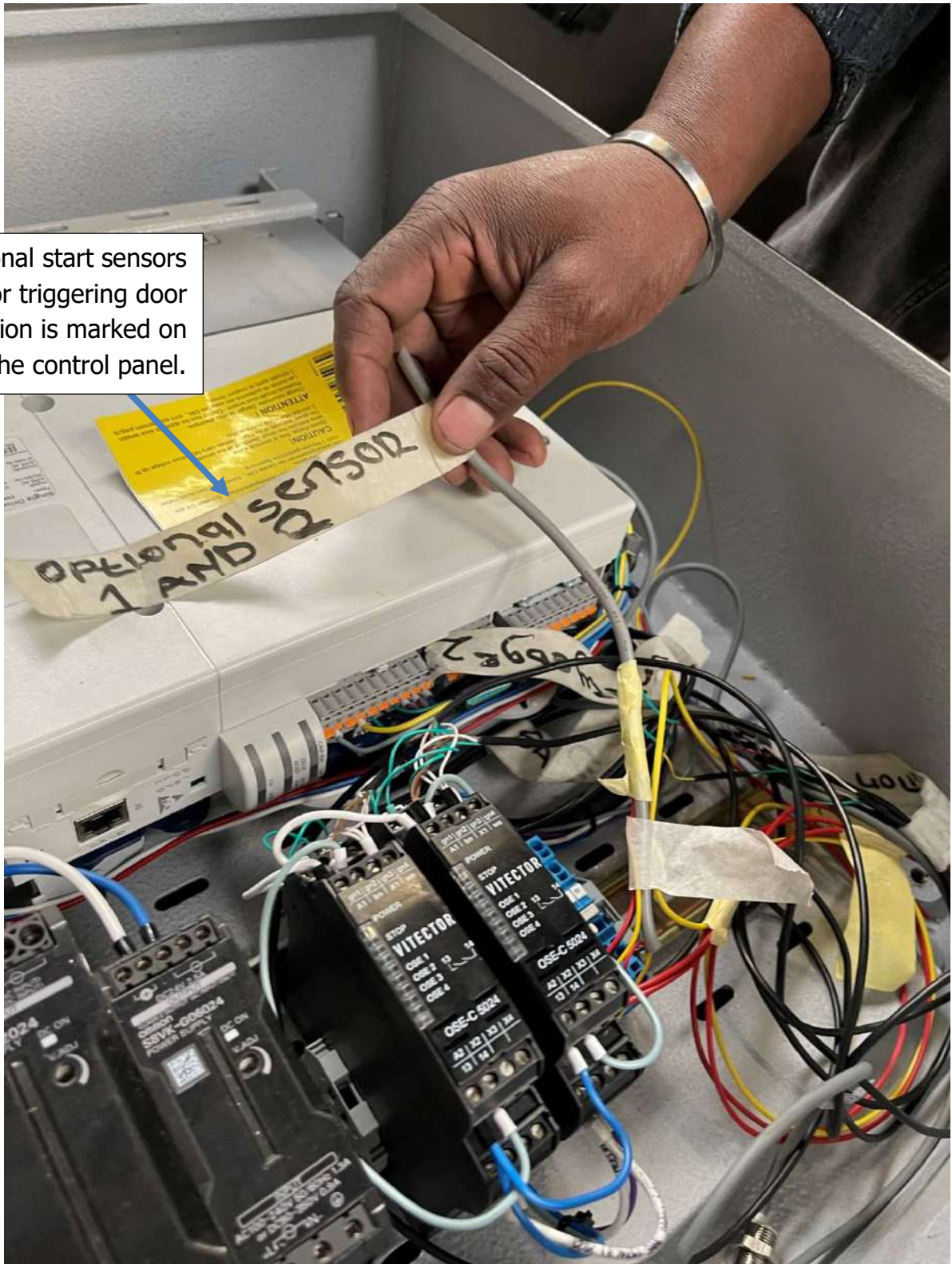
**Figure 116: Motor plug**





**Figure 117: Motor connection**

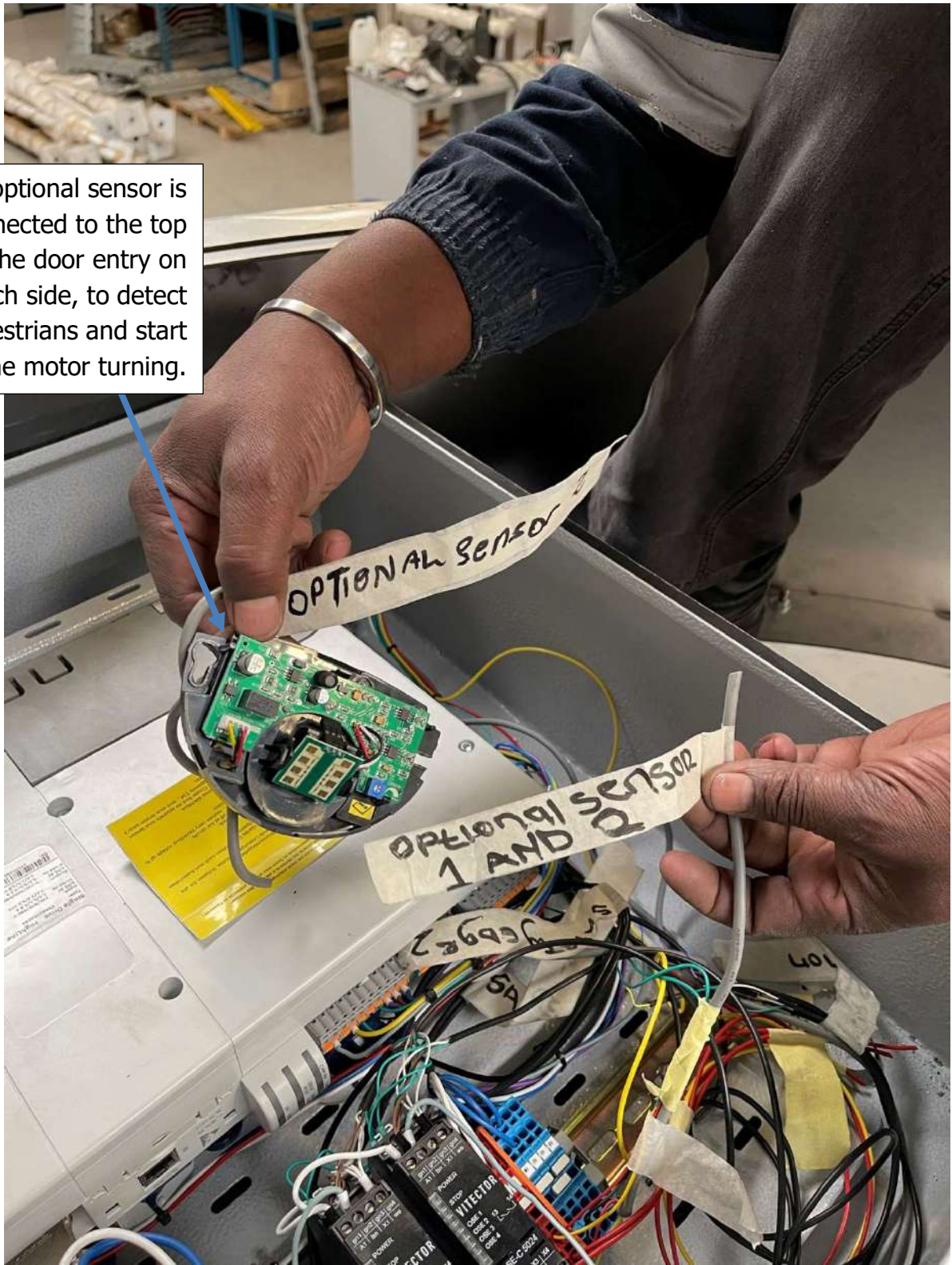
Optional start sensors for triggering door location is marked on the control panel.



**Figure 118: Optional sensors**



The optional sensor is connected to the top of the door entry on each side, to detect pedestrians and start the motor turning.



**Figure 119: Optional sensors 2**